

Heartland Agriculture, LLC

**PRESENTS** 

## MT10 SERIES TENDER

OPERATOR'S MANUAL AND PARTS LIST OM-MT10

HEARTLAND AG SYSTEMS 1180 STATE HWY 7 EAST HUTCHINSON, MN. 55350 (320) 587-4030

ISSUE SEPTEMBER 2021



# WARRANTY REGISTRATION



### TO THE DEALER:

Inspect the implement thoroughly after assembly to be certain it is functioning properly before delivering it to the customer. Check off each item as it is found satisfactory or after proper adjust is made.

## PRE -DELIVERY CHECKLIST

6. Overall condition. Touch-up paint any scratches. Clean 5. Proper tongue weight after all options are mounted. Adjustments made if required. and polish

7. Operator's manual.

Customer Information

Seller Information	
Date set-up	
Signature	
Dealer name	
Address	
City, state, zip	
Phone	

Customer address

Signature

Customer name

Date delivered

Review the operator's manual with the customer. Explain the following:
1. Safe operation and service
2. Correct machine installation and operation.
3. Correct and periodic lubrication and maintenance.
4. Daily and periodic inspection.
5. Troubleshooting.
6. Storing machine.
7. Heartland AG Systems parts and service
8. Have the customer write the machine model and serial
number in the space provided in the manual introduction
9. Give the customer the operator's manual and encourage
the customer to read the manual carefully

Model number Serial number

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### TO THE OWNER

This manual has been prepared to assist you in the assembly of your new equipment and contains information pertaining to safety, operating information and all its parts.

Our personnel in sales and service are always available to assist you when questions arise concerning the assembly and operation of your machine.

When ordering parts, please refer to part numbers and descriptions as listed throughout this book. All parts and whole goods will be shipped FOB Hutchinson, Minnesota. Always check merchandise immediately upon receipt for damage or shortage. Note any discrepancy on the carrier's bill of lading and notify Heartland AG Systems within 10 days.

Any returned goods will be subject to a 20 percent restocking charge.

Heartland AG Systems reserves the right to make improvements and modifications on equipment without obligation to change previously built equipment. All prices are subject to change without notice.





### **Warranty Policies and Terms**

The Heartland Agriculture, LLC warranty is a limited warranty that is provided to the retail purchaser in return for consideration paid as part of the purchase price for a product. The selling dealer must review the warranty coverage with the retail purchaser and obtain a signature on the Operators Manual for warranty verification.

The warranty described here is for Heartland Agriculture, LLC doing business as Heartland AG Systems and its product line Heartland AG Systems Equipment sold and registered in the United States and Canada and normally operated in the United States and Canada.

### **Warranty Period**

The warranty period for all coverage begins at the time that any person, dealer or agent first places the unit into service. At the latest, a unit is placed into service when purchased or delivered to a purchaser.

### What's Covered

If a defect in material or workmanship is found in a unit and reported during the Warranty period, Heartland AG Systems will pay parts and labor costs to repair the defects if the services are performed by an authorized Heartland AG Systems dealer. If parts are needed during the repair, Heartland AG Systems will, at its option, use genuine Heartland AG Systems, or remanufactured parts.

Heartland AG Systems provides no warranty, express or implied, for a component or other item that is separately warranted to the purchaser by its manufacturer, such as tires. Check with your local dealer for these details.

### **Exclusive Remedy**

The remedy of repairing a defect in material or workmanship at a Heartland AG Systems dealership under the terms of this warranty is the purchaser's exclusive remedy and is in lieu of any other remedy otherwise available.

### No Modification or Extension of Warranty

The Heartland AG Systems Warranty is limited to the written terms in the warranty statement. Heartland AG Systems does not authorize any person, dealer, or agent to change or extend the terms of this warranty in any manner. Any assistance to the purchaser in the repair or operation of any Heartland AG Systems product outside the terms or limitations or exclusions of this warranty will not constitute a waiver of the terms, limitations or exclusions of this warranty, nor will such assistance extend or re-establish the warranty.

The warranty is void if the unit is used in an application for which it is not designed or the unit has been scrapped, salvaged, stolen, junked or totaled.





### **Limitations and Exclusions**

The Heartland AG Systems warranty gives you specific legal rights and you may also have other rights, which vary from state to state. This section contains the entire Heartland AG Systems warranty. Heartland AG Systems makes no other representations or warranties, expressed or implied, and specifically excludes the implied warranties of merchantability and fitness for particular purpose. Heartland AG Systems will not be liable for incidental or consequential damages resulting from a breach of the written warranty or any implied warranty.

 These limitations and exclusions may not be allowed by some states or provinces and shall not apply to the extent such limitations or exclusions are not allowed by applicable state/provincial law.

### **Owner's Responsibility**

The Heartland AG Systems Warranty remains in effect during the warranty period if the owner performs the required maintenance at the recommended intervals outlined in the product's operator's manual and the unit is operated within its rated capacity. Genuine Heartland AG Systems service parts or Heartland AG Systems approved service parts that meet Heartland AG Systems specifications must be used for maintenance and repairs.

### What Is Not Covered

- Replacement of non-defective wear items expected to be replaced during the warranty period, including, but not limited to: lights, fuses, belts, drive sprockets and chains, hose, soil engaging tools, spray tips, fertilizer deflectors, spinner blades and accessories or items replaced due to customer demand.
- Normal maintenance parts and service, including, but not limited to lubrication, coolants, and filters.
- All travel costs associated with hauling or towing a customer's machine to and from a repair center related to any warranty repair unless specifically covered by a program or policy.
- Repairs arising from any unauthorized modification to the product.
- Repairs arising from service performed by agents not approved by Heartland AG Systems.
- Repairs arising from storage deterioration, failure to maintain the equipment, improper use of the equipment, collision or other accident, vandalism, or other casualty, or operation beyond the rated capacity or specifications.
- Repairs arising from abuse or neglect including, but not limited to operation without adequate lubricants or coolant, over-speeding, contaminated fluids, improper storage, starting, warmup, or shutdown practices.
- Failure of the machine, its implements or attachments caused by improper field application or overloading.
- Premiums charged for over-time labor costs.
- Economic loss, including lost profits, crop loss, equipment rental or other expenses.
- Cost associated with cleaning of machine in preparation for service.
- Loss or damage during shipment.





- Cost of initial setup or installation of any optional equipment or attachments to a unit.
- Items used for repairs include, but are not limited to: solvents, cleaners, anti-seize lubricants, oil-dry, shop towels, shop supplies, special tools, etc.
- Included, but not limited to are checkups, adjustments, and shimming, tune-ups, spread pattern checks, etc.
- Unauthorized modification or field fixes.
- All costs of special tools or shop supplies incurred with repairs.
- Claims for stolen equipment or parts.
- Claims for replacing a complete assembly when the repair is less than the replacement.
- Claims involving the inspection or reconditioning of units.
- Shop comebacks: any duplicate, repeat, or comeback repair resulting from improper diagnosis, testing, or poor service work.
- Cost of removing or installing Non-Heartland AG Systems optional equipment or attachments.

### **Base Warranty Coverage**

 Base Warranty is the factory warranty provided to the customer at no additional cost for a specific period covering the complete machine.

Liquid	Applicators, except tires	1 Year
Sprea	ders and Tenders, except tires	1 Year
Nh3 Wagons, except tires		1 Year
Bumper Hitches		1 Year
Disc Covers		1 Year
Parts		90 Days
Tande	1 year	
0	Tandem Wagon main frame	5 Years
Nitromaster Toolbars shall carry the following pro-rated wa		
0	Year one, all components except tires	100%
0	Year two, center section and wings	80%
0	Year three, center section and wings	50%
0	Year four, center section and wings	25%
O	Year five, center section and wings	10%
	Spread Nh3 V Bump Disc C Parts Tander O Nitrom O O O O	Bumper Hitches  Disc Covers  Parts  Tandem Wagons (except tires and main frame)  o Tandem Wagon main frame  Nitromaster Toolbars shall carry the following pro-ro  o Year one, all components except tires  o Year two, center section and wings  o Year three, center section and wings  o Year four, center section and wings





### Tires

Tires installed on all Heartland AG Systems Equipment are warranted and serviced by their manufacturer's service outlets. Some manufacturers have separate service outlets for off road agricultural and construction equipment. Service is available by contacting the tire manufacturer's local representative.

### **Warranty Registration**

All machinery items, which are invoiced by Heartland AG Systems on separate receivables, must be registered for warranty. The warranty period for all coverage begins at the time that any person, dealer, or agent first places the unit into service. New machine warranty coverage begins when the machine is registered. Registration is accomplished when a properly completed Warranty Registration is received and processed by Heartland AG Systems.

### **Operator's Manual/Warranty Receipt Verification**

The Heartland AG Systems New Equipment Limited Warranty for Agricultural Equipment statement must be filled out and signed by the customer indicating receipt and an understanding of the operator's manual and the warranty statement,

- The original form must be mailed to the address on the form.
- Make one copy for the Dealer. This copy must be retained by your dealership the same as any other legal document.
- Make a second copy for the customer.

### Heartland AG Systems Responsibility

If a defect in material or workmanship is found in a product during its warranty period, Heartland AG Systems will pay parts and labor costs to repair the defect when the service is performed by an authorized Heartland AG Systems dealer or agent. If parts are needed during the repair, Heartland AG Systems will, at its option, use genuine Heartland AG Systems new or remanufactured parts. These responsibilities include, but are not limited to:

- Costs for repairs that are the result of defects in material and workmanship
- Payment to dealers per policy in a timely manner.
- Service information to dealers
- Identify product deficiencies and take corrective action by field campaigns
- Make determination of premature wear
- Provide unit that is free of defects in material & workmanship

### **Dealer Responsibility**





Heartland AG Systems dealers are responsible for providing prompt, courteous, and willing service to all Heartland AG Systems equipment owners. These responsibilities include but are not limited to:

- Equipment set-up and pre-delivery
- Sell the right product for the intended application
- Inspect the unit and initiate recovery action on any shipping damage and or shortages
- Instruct customer on proper use, maintenance, and safety features of machine
- Advise and explain warranty coverage to customer
- Diagnose the problem, repair the unit, and submit claims in accordance with the terms and conditions of the warranty claim policies
- Take responsibility for saying "NO" to customers on non-warranty failures
- Apply failure analysis to questionable repairs
- Complete product update campaigns
- Have properly trained technicians and adequate tools for the job
- Retain proper documentation of failure repaired

### **Owners Responsibility**

The Heartland AG Systems warranty remains in effect during the stated warranty period if the owner performs the required maintenance at the recommended times as outlined in the products operator's manual. Genuine Heartland AG Systems or Heartland AG Systems approved service parts must be used for maintenance. Additionally, the owner will pay for all transportation or travel expenses related to any warranty repair.

These responsibilities include, but are not limited to:

- Perform maintenance as indicated in the operator's manual
- Use the unit in the correct application (non-abusive)
- Notify dealer of failures and have the machine available for repair in a timely manner
- Training operators
- Travel cost, towing charges, and service calls
- Normal wear items
- Machine damage (accidental)
- Adjustments for application
- Machine inspection (daily walk-around)

### **Warranty Eligibility**

The dealer is responsible to determine that any Heartland AG Systems equipment is covered by Heartland AG Systems warranty before performing a repair and that the repair is a warrantable failure. Any dealer who is in doubt of the equipment's warranty eligibility may call Heartland AG Systems for verification.

### Warranty Repairs Made by the Customer





If a Heartland AG Systems dealer determines that the customer is capable, and the customer requests permission to perform select(warranty)repairs on his product, the Heartland AG Systems dealer is authorized to grant this customer request. The servicing dealer should provide the parts to the customer upon request, and to assure that customer is properly instructed on how to perform the repairs correctly.

The servicing dealer is responsible and accountable for claim accuracy and validity; specifically, in areas such as the parts replaced date, and assurances that the parts are installed as instructed by Heartland AG Systems. The comments section of the claim should clearly state that the customer installed the parts. The claim reimbursement will be for parts and applicable handling only. No labor is allowed! All replacement parts must be held for possible recall.

### Parts Shortages on Whole-Goods

Dealers may submit a claim for parts shortages discovered during pre-delivery or during final assembly at the dealer's location. All claims for shortages must be submitted 5 days from the original ship date from the plant and before the warranty start date.

### **Warranty Reimbursement Policies**

Heartland AG Systems provides for warranty reimbursement due to defects in material or workmanship only. Warranty does not include restoring any machine or portion thereof, which has accumulated hours of operation, to factory new condition. This includes customer owned and used equipment.

Except for only a few items not available through Heartland AG Systems, all Heartland AG Systems manufactured equipment warranty repairs must be performed using only Heartland AG Systems genuine new or remanufactured parts and accessories. Installation of non-Heartland AG Systems parts does not qualify for warranty reimbursement and can void the machine's warranty.

### **Parts**

It is fully expected that all claims be filed using part numbers from the applicable Heartland AG Systems equipment parts book whenever such part number exists. Heartland AG Systems shall reimburse the dealer at the dealer net price (cost) in effect on the parts replaced date.

### Labor

Heartland AG Systems shall reimburse the dealer at 80% of the dealer's posted retail shop labor rate. The retail shop labor rate shall be subject to verification by Heartland AG Systems from copies of actual dealer invoices to customers.

### **Outside Charges**

Specialized repair such as that done by a machine shop will be accepted as part of a warranty claim at actual cost. Explain the parts used and the service work performed in the description section of the claim and retain a copy of the receipt. Retain a copy of the invoice with the shop work order to support the claim. Outside repairs that exceed the cost of the same repair, if performed by the dealer, will be reimbursed at a lower rate.

### Freight





Heartland AG Systems will pay the freight charges when a warranty recalled part is to be returned to Heartland AG Systems.

### **Travel**

Travel will only be reimbursed when authorized by a field campaign.

### Repairing or Replacing Parts and Components

When performing a warranty repair, a complete part or component should not be replaced under warranty if the repair can be accomplished at a lower cost. If the total cost of the repair including the cost of parts, labor, and/or outside labor or materials is less than 75% of the cost of the parts, the part must be repaired.

### **Filters and Lubricants**

Replacement of lubricants and filters do not qualify for warranty reimbursement unless damage caused by a defect in material or workmanship results in contamination or sudden loss of fluid. Lack of maintenance, operator misuse, or neglect will not qualify for warranty reimbursement.





### Claim Form Guidelines

### **Claims Must Have**

- 1. Product identification number (PIN) or serial number. All characters of the PIN must be used on the warranty claim.
  - Claims for parts warranty must use the word "PARTS" for the PIN. An invoice that shows date of sale or date of installation must be supplied for all parts claims.
- 2. Model Number
- 3. Date of failure Claims must be submitted within 30 days or repair.
- 4. Date of repair
- 5. Warranty start date. Date the unit warranty starts or date the parts were sold for parts warranty.
- Description of the problem. Describe all problems pertinent to the claim.
   Comments should be as precise as possible, attach a separate sheet if necessary, to describe the problem.
- 7. Description of the work performed. List each significant action of the repair.
- 8. Itemize labor. Provide a breakdown of labor for each significant repair action in the "Describe Work Performed" column.
- 9. Shop order numbers. The shop order number field is used for recording your shop work order number that is related to the claim. The shop order number field can also be used to record the parts invoice number when claiming a parts warranty.
- 10. Customer information. Customer information includes the customer name, city, state, county, and postal code. It must match the warranty registration.
- 11. Warranty claim total. The total of all reimbursement costs requested.
- 12. Dealer signature and date. All claims must be signed and dated by the distributor to be validated.



THIS MESSAGE ALERT SYMBOL INDICATES IMPORTANT SAFETY MESSAGES IN THIS MANUAL. WHEN YOU SEE THIS SYMBOL, CAREFULLY READ THE MESSAGE THAT FOLLOWS AND BE ALERT TO THE POSSIBILITY OF PERSONAL INJURY OR DEATH.

Safety Decals on this machine use the words **Danger**, **Warning or Caution**, which are defined as follows:

- **DANGER**: Indicates an immediate hazardous situation which, if not avoided, will result in death or serious injury. The color associated with Danger is RED.
- WARNING: Indicates a potentially hazardous situation which, if not avoided will result in serious injury. The color associated with Warning is ORANGE.
- CAUTION: Indicates a potentially hazardous situation which, if not avoided, may result in minor or moderate injury. It may also be used to alert against unsafe practices. The color associated with Caution is YELLOW.



IMPROPER OPERATION OF THIS MACHINE CAN CAUSE INJURY OR DEATH. BEFORE USING THIS MACHINE, MAKE CERTAIN THAT EVERY OPERATOR:

- · Is instructed in safe and proper use of the machine.
- Reads and understands the Manual(s) pertaining to the machine.
- Reads and understands ALL Safety Decals on the machine.
- Clears the area of other persons.
- Learns and practices safe use of machine controls in a safe, clear area before operating this machine on a job site.

It is your responsibility to observe pertinent laws and regulations and follow Case Corporation instructions on machine operation and maintenance.

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The following chapter covers recommended safety instructions, along with other general recommendations and specific machine safety precautions that should be read thoroughly before operating the machine.

### Safety

Read and comply with the operators manual and safety instructions before operating the machine.

Understand that your safety and the safety of other persons is measured by how you service and operate this machine. Know the positions and operation of all controls before you try to operate. Make sure you check all controls in a safe area before starting your work.

Read this manual completely and all other manuals provided with this vehicle, plus make sure you understand the controls. All equipment has a limit. Make sure you understand the speed, brakes, steering, stability, and load characteristics of this machine before you start to operate.

The safety information given in this manual does not re place safety codes, insurance needs, federal, state, and local laws. Make sure your machine has the correct equipment required by local laws and regulations.

Case Corporation is continuing to work for your safety by making tenders with better protection and by giving these rules for safe operation.



WARNING: THIS SAFETY ALERT SYMBOL INDICATES IMPORTANT SAFETY MESSAGES IN THIS MANUAL. WHEN YOU SEE THIS SYMBOL, CAREFULLY READ THE MESSAGE THAT FOLLOWS AND BE ALERT TO THE POSSIBILITY OF PERSONAL INJURY OR DEATH.

### A Personal Safety

Throughout this manual and on the machine's safety decals, you will find precautionary statements: **DANGER,W ARNING**, or **CAUTION** followed by specific instructions or ISO two panel safety pictorial symbols. These precautions are intended for your personal safety.

Failure to follow the **DANGER**, **W ARNING**, or **CAUTION** instructions may result in serious bodily injury or death.

· DANGER: Indicates an immediate hazardous situation that, if not avoided, will

Safety Instructions



result in death or serious injury. The color associated with Danger is RED.

- **WARNING:** Indicates a potentially hazardous situation that, if not avoided, could result in death or serious injury. The color associated with Warning is ORANGE.
- CAUTION: Indicates a potentially hazardous situation that, if not avoided, could result in minor or moderate injury. It may also be used to alert against unsafe practices. The color associated with Caution is YELLOW.
- ISO two panel pictorial symbol decals are defined as follows:
- The first panel indicates the nature of the hazard.
- The second panel indicates the appropriate avoidance of the hazard.
- · Background color is YELLOW.
- Prohibition symbols such as





nd s



if used, are RED.

### ⚠ Safety Rules ⚠

- DO NOT operate or service this machine unless you have read and understood the Operators Manual and have been properly trained in the machine's operation.
- Before starting the engine, be sure all operating controls are in neutral or park position. This will eliminate accidental movement of the machine or start up of power driven equipment.
- This machine requires an operator at all times. Never leave the machine running and unattended.
- ALWAYS be sure the work area is clear of persons before operating the machine.
   NEVER allow anyone in the work area during machine operation. DO NOT allow inexperienced persons to operate this machine.
- Sound horn of tow vehicle before operating the machine.
- **No Riders** A frequent cause of personal injury or death is persons falling off and being run over. Do not permit others to ride.
- For road travel, use flashing warning lamps unless prohibited by law and keep SMV visible.

- ALWAYS put the controls in neutral, shut the engine off, apply the parking brake, and remove the key BEFORE exiting the tow vehicle.
- Extra weight and bad traction conditions, such as mud or ice, increase your stopping distance. Remember, a loaded machine increases the distance needed to stop.
- DO NOT smoke while servicing the machine.
- DO NOT operate the machine while under the influence of alcohol or drugs.
- Hydraulic oil or diesel fuel are high pressured systems. Make sure all lines and
  fittings are tight and in good condition. These fluids, escaping under pressure, can
  have sufficient force to penetrate skin and cause serious injury. Failure can result in
  serious injury or death.
- Escaping hydraulic fluid under pressure can have sufficient force to penetrate skin, causing serious injury. NEVER check for leaks by using any part of your body to feel for escaping fluid.
- Before servicing the machine, make sure the machine has cooled down. Hydraulic components can get hot enough to cause serious injury.
- After servicing the machine ALWAYS replace guards and shields. NEVER operate your machine with guards and shields removed.
- · Be aware of all pinch points on the machine and keep clear.
- Keep bolts tight at all times. Always replace worn or broken parts immediately after they are discovered. Do not use the vehicle if any parts are not functioning properly.
- Do not replace parts with other than genuine factory parts. Doing so could decrease the effectiveness of safety features or the accuracy of the machine.
- This machine is designed for the farming industry. Comply with your local and state laws governing weight, lighting, licensing, overhang, bumpers, maximum width, transportation of chemicals, and any other regulations that might apply.

### ⚠ Safety ⚠

- When disconnecting battery terminals, remove the Negative (-) cable first; then remove the Positive (+). When connecting cables, connect the Positive (+) first, then connect the Negative (-).
- Disconnect the battery (both terminals) before welding on any part of the machine.

Safety Instructions

Failure to do so may cause damage to sensitive electrical components.

- BATTERY ACID CAUSES SEVERE BURNS. Batteries contain sulfuric acid. Avoid contact with skin, eyes or clothing. Antidote: EXTERNAL flush with water. INTERNAL drink large quantities of water or milk. Follow with milk of magnesia, beaten egg or vegetable oil. Call physician immediately. EYES flush with water for 15 minutes and get prompt medical attention. BATTERIES PRODUCE EXPLOSIVE GASES. Keep sparks, flame and cigarettes away. Ventilate when charging or using in enclosed space. Always shield eyes when working near batteries. KEEP OUT OF REACH OF CHILDREN.
- When working around stage batteries, remember that all of the exposed metal parts are "live". Never lay a metal object across the terminals because a spark, short circuit, explosion or personal injury may result.

### ⚠ Electrical Line Safety ⚠

- Know the area before operating the machine. Be aware of power lines, electrical boxes, debris and rocks.
- Watch for adequate overhead clearance when operating the machine.

### ⚠ Machine Operation and Roll-Over Safety ⚠

- DO NOT ride or allow other persons to ride on the machine. Riders can fall or can cause an accident.
- DO NOT operate the machine while under the influence of alcohol or drugs.
- Be alert and always know the location of all workers in your area. keep all other persons completely away from your machine. Injury or death can result if you do not follow these instructions

### ⚠ Noise Level Safety ⚠

• Exposure to high noise levels may cause hearing loss. Wearing suitable hearing protective devices protects against loud noise.

### ⚠ Hazardous Chemicals ⚠

· If you are exposed to or come in contact with hazardous chemicals you can be

- seriously injured. The fluids, lubricants, paints, adhesives, coolants, etc., used with your machine can be hazardous.
- Material Safety Data Sheets (MSDS) provide information about the chemical substances within a product, safe handling procedures, first aid measures and procedures to be taken when the product is accidently spilled or released. MSDS are available from your chemical dealer. It is the operator's responsibility to be familiar with the safe handling of the chemical used.
- Before you service your machine, check the MSDS for each fluid, lubricant, etc., used in this machine. This information indicates what the risks are and how to service the machine safely. Follow this information when servicing the machine.
- Before you service this machine and before you dispose of the old fluids and lubricants, always remember the environment. DO NOT put oil or fluids into the ground or into containers that can leak.
- Check with your local environmental or recycling center or your dealer for correct disposal information.
- Personal Protective Equipment (PPE) is protective gear worn by pesticide handlers as specified in the use directions on a pesticide label.

### 

- Before you service the machine, place a Do Not Operate tag on the machine.
- Always keep safety and informational decals clean and visible. Replace decals that are damaged, lost, painted over or can not be read.
- When assembling, operating or servicing the machine, wear protective clothing and
  personal safety devices that are necessary for the particular procedure. Some
  personal safety devices that may be necessary are protective shoes, face and/or
  eye protection, hard hat, heavy gloves, filter mask and hearing protection.
- DO NOT wear jewelry or loose fitting clothing that may get caught in moving parts.
   Always wear close fitting clothing. Keep hands, feet, clothing and hair away from moving parts.
- Never attempt to clear obstructions or objects from the machine while the engine is running.
- Always stop the engine and remove the key from the key switch when leaving the operators seat or the machine.
- · When servicing the machine, always have the machine on a firm level surface.

Safety Instructions

- If shield or guards are removed or opened for service, always replace them before operating the machine. Never operate the machine with missing or open shields or guards.
- Keep the area used for servicing the machine clean and dry. Wet or oily floors are slippery. Wet spots can be dangerous when working with electrical equipment. Be sure all electrical outlets and tools are properly grounded.

### ⚠ Tire Inflation ⚠

Consult your vehicles operator's manual for proper tire inflation.

### First Aid Kit

It is recommended that you have a First Aid Kit on the job site and in your maintenance area.

### Read Operators Manual

Decals which display the "Read Operators Manual" symbol are intended to direct the operator to the Operators Manual for further information regarding safety, maintenance, adjustments and/or procedures for specific areas of the machine.

When a decal displays symbol shown, refer to the appropriate page of the Operators Manual. Refer to the Detail Index at the end of this manual for locating specific items about your machine.

### Fire Extinguisher

It is recommended that you have a fire extinguisher on your machine. A fire extinguisher is available from your dealer and can be installed on your machine.

This dry chemical fire extinguisher is approved for Class A, B and C type fires. The operating temperature is -54° to 49°C (-65° to 120°F).

### **Hand Signals**

It is recommended that all persons on the job site use hand signals for communications. Before you start, make sure all persons understand the signals that will be used.

**Start Engine** 



Stop Engine



227L95

Come To Me

Move hands forward and rearward - palms in



Move Away from Me

Move hands forward and rearward - palms out



2281.95

Go This Far



### All Stop and Hold



229L95

Safety Instructions

Stop

Move one hand back and forth



### **Emergency Stop**

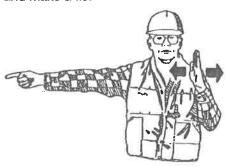
Move both hands rapidly back and forth



222L95

### **Turn Machine Left**

To stop movement, stop moving hand and make a fist



### **Turn Machine Right**

To stop movement, stop moving hand and make a fist



225L95

### PICTORIAL OF DECALS MT8 - MT10



29369



TYLER LIMITED PARTNERSHIP BENSON, MN 56215

P/N 12429 A

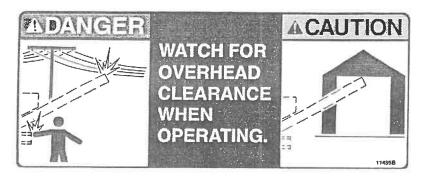
12429A



TYLER LIMITED PARTNERSHIP BENSON, MN 56215

P/N 12181 A

12181A



11495A



200197



STAY CLEAR OF ALL MOVING PARTS
WHILE UNIT IS RUNNING OR
SERIOUS INJURY COULD OCCUR.

TYLER LIMITED PARTMERSHIP - BENSON, MR 56215

P/N 121828

12182B



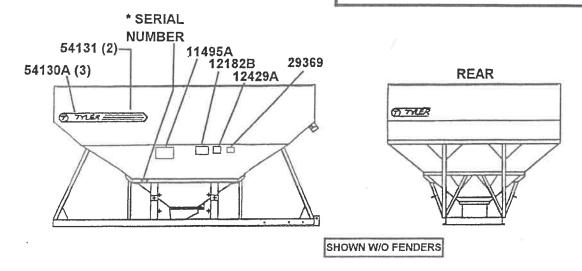
276534

### **DECALS**

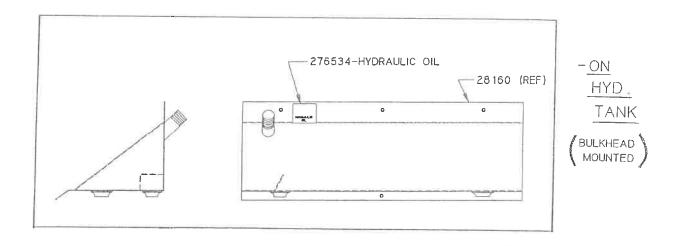
11495A	Decal-Overhead Caution (see below)	54130A 54131	Decal-Logo w/Tyler (see below) Decal-Stripe (see below)
12181A	Decal-Guard (see page 9)	200197	Decal-Gasoline (see page 17)
12182B	Decal-Safety Alert (see below)	276534	Decal-Hydraulic Oil (see page 16)
12429A	Decal-Caution (see below)		
29369	Decal-Made By Tyler	* Location	of <u>serial number</u> plate.

SEE PAGE FOR PICTORIAL OF DECALS

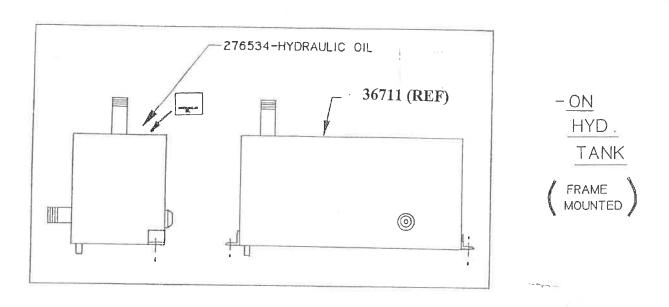
DECAL LOCATION
- BODY -



### **DECAL LOCATION**



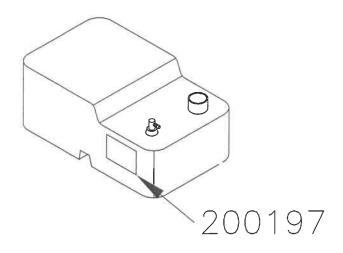
### USED WITH ENGINE DRIVE UNITS ONLY



USED WITH FRAME MOUNTED UNITS ONLY

### MT10 SERIES TENDER

FUEL TANK DECAL PLACEMENT ILLUSTRATION (RH FRONT SIDE VIEW) (ENG MOUNT UNIT ONLY)



LOCATE APPROXIMATELY AS SHOWN

MT10decal 01-09-08

### **OPERATING AND SERVICE INSTRUCTIONS**

### **UPON RECEIVING YOUR NEW TENDER**

When you receive your new TENDER, be sure that all shipping fasteners are removed prior to operation. Check unit for screws, bolts, fittings and set screws that may have come loose during shipment.

### TRANSPORTING THE TENDER

Before transporting the unit, check to make sure it is secured to the truck bed, trailer, etc. Be sure that the tarp and auger are properly secured in place.

### **OPERATING THE TENDER**

See that the cleanout door is shut and properly secured. Always have the auger running before opening the hopper gate. Always shut the gate and empty the auger before shutting the auger off.

### TRUCK HYDRAULIC

At engine speed (1750 rpm) the hydraulic pump should be putting out 18 - 20 gpm. (Auger speed on hydraulic unit is approximately 375 rpm.)

### ENGINE/HYD.

Follow the manufacturer's recommendations in the maintenance manual. Check to see the engine has proper oil level before starting.

### UNIT

Make sure auger is in the down position before transporting. See that the cleanout door is shut and properly secured before loading. Always have the auger running before opening the hopper gate. Always shut the gate and empty the auger before shutting the auger off.

### **Daily Machine Maintenance**

### Overnight Storage

Avoid overnight storage of material in machine if at all possible.

### **Build-up Of Material**

Hosing the machine out with water after each day's use will eliminate build-up if this is done before the material has hardened. The auger may be cleaned by unloading dry gravel or similar abrasive materials. Stainless units should be washed regularly, especially 409 stainless because fertilizers containing chlorides will pit and discolor the metal.



Caution: All residue that is washed off the tender must be disposed of in accordance with local, state, and federal EPA regulations.

### **Tarp**

Loosen the tarp or open Flip top (or Roll tarp) so any excess moisture can escape.

### **Weekly Machine Maintenance**

### Greasing

Grease all fittings every 75 hours of operation. Use only one (1) pump of a standard grease gun per application. DO NOT USE AN AIR GUN.



**Important:** Do not over-grease. Over-greasing will break the seals on the bearings and allow fertilizer and dirt into the bearing; thereby, causing bearing failure.

Maintenance and Servicing

### Between Season Maintenance

### **Hopper Body**

Clean all the old fertilizer out of the unit and wash it down thoroughly. Touch up with a rust preventative paint where needed. Clean and lubricate guides for hopper gates.

### **Auger**

Clean auger by running coarse gravel or some other abrasive material through auger until cleaned. Be sure the clean out door, is left open.



Caution: All residue that is washed off the tender must be disposed of in accordance with local, state, and federal EPA regulations.

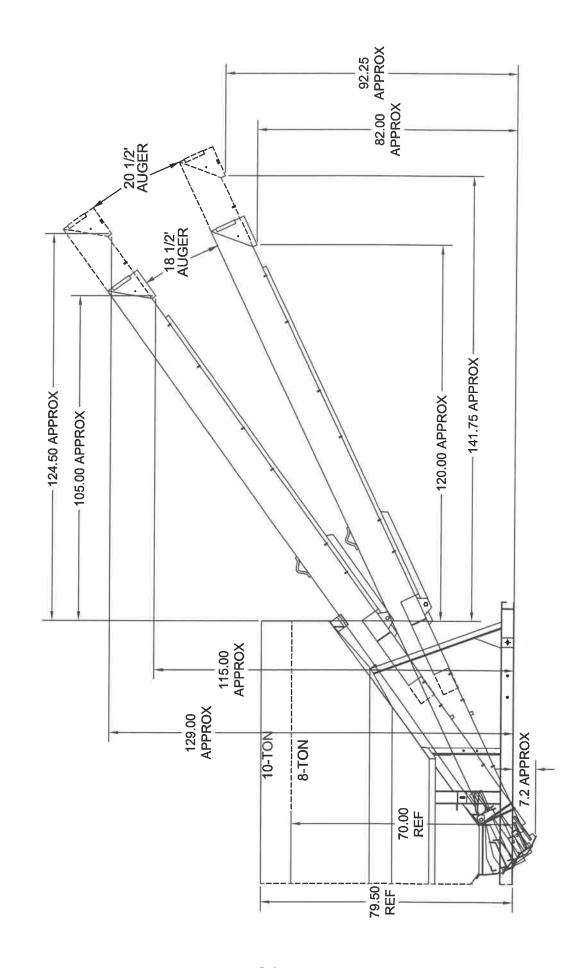
### <u>Unit</u>

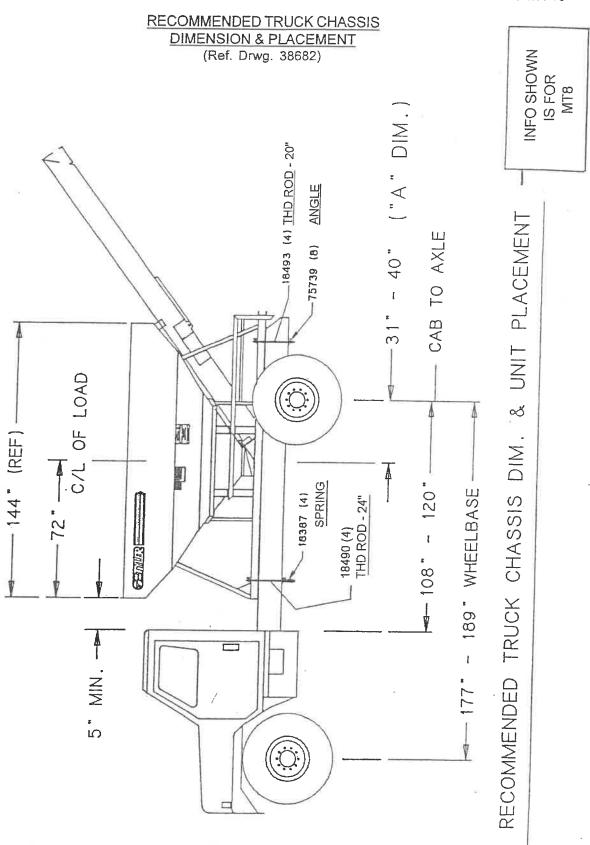
- Remove the tarp or open and secure Flip top (or Roll tarp) to prevent moisture from being trapped inside the hopper.
- · If equipped with engine, remove the battery and store inside.
- If stored outside, cover the engine with a cover or tarp of some kind.

### Care Of The Roller Chain

To prevent freezing of the roller chain due to rusting, remove and store submerged in fuel oil between seasons. Do not use regular oil for this purpose.

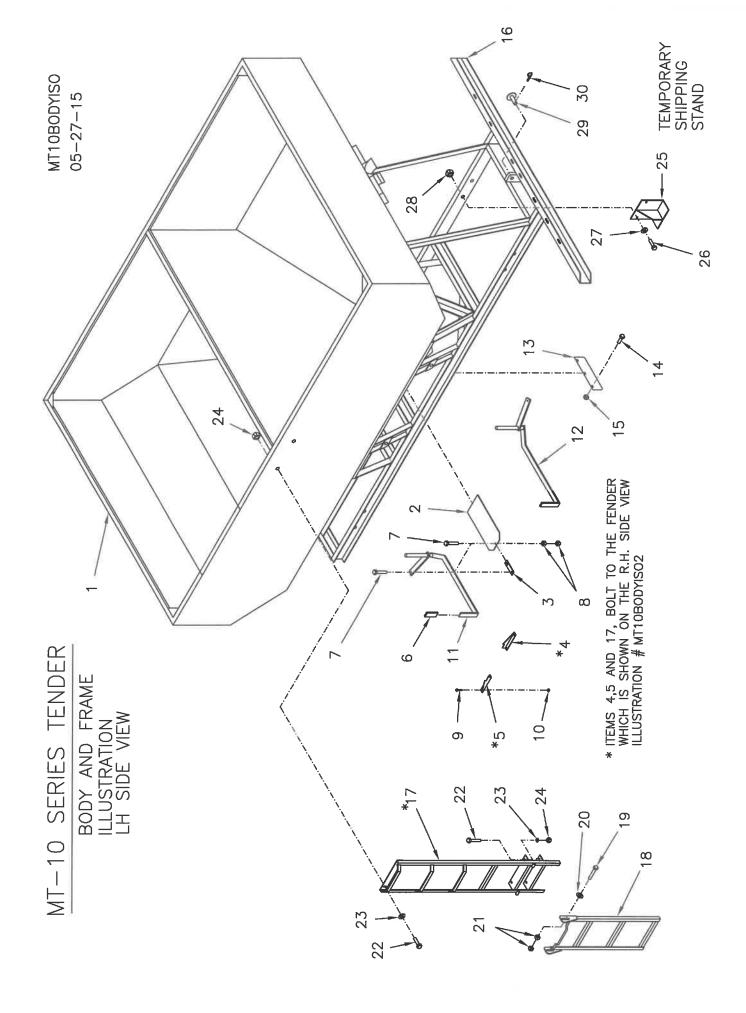
MT8-MT10 DIMENSIONAL SPECS. (REAR AUGER)





DRWG. 38682

### NOTES:



### MT-10 SERIES TENDER

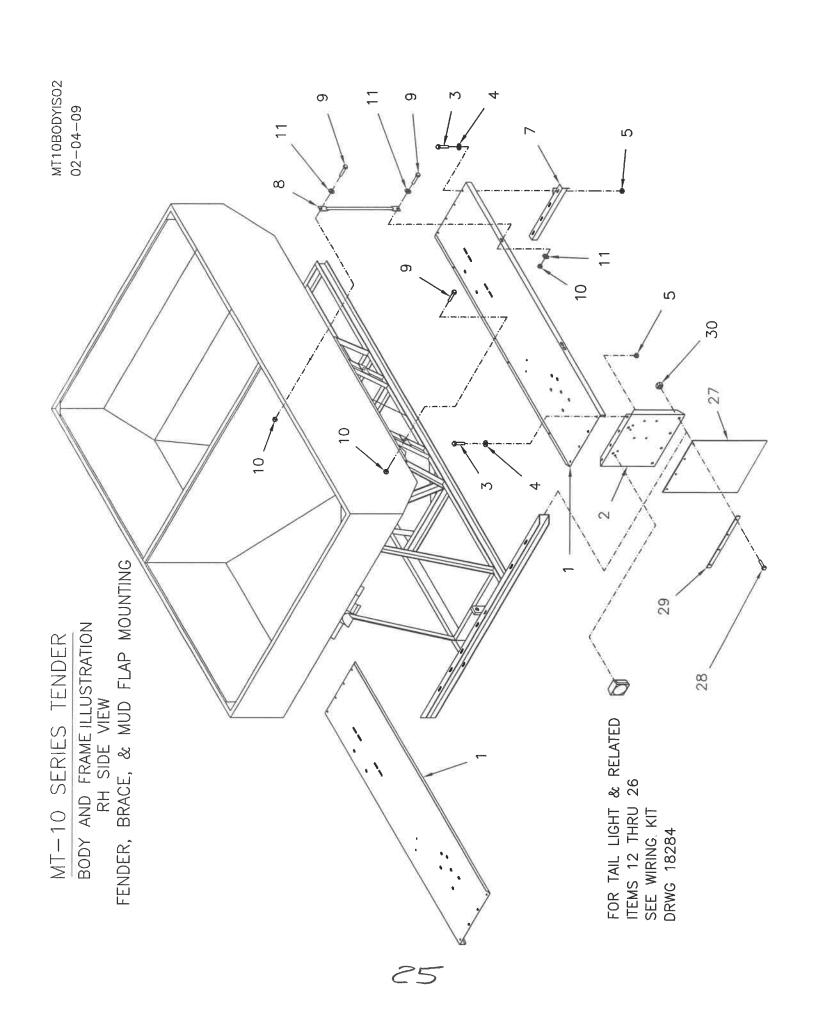
### BODY AND FRAME ILLUSTRATION LH SIDE PARTS LIST

MT10B0DYLST 05-27-15

1 2 3 4 5 6 7 8 9 10 11 12	28109 28109 54143A 18026826 18476800 18026424 18987700 ——————————————————————————————————		2 1 1 2 8 16 8 1 1
14 15 16 17 18 19 20 21 22 23 24 25 26 27 28 29	18824800 18997400 18026822 18991200 18987900 22197 18027438 18851400 18457600 23177 71077	BOLT, 5/16-18NC. X 1 1/4 SS FLANGE NUT, 5/16-18NC SS BUMPER, (WELDED ON) UPPER LADDER WELDMENT LOWER LADDER WELDMENT BOLT, 1/2-13NC. X 3 SS FLAT WASHER, 1/2 SS HEX. NUT, 1/2-13NC. SS BOLT, 3/8-16NC. X 1 SS FLATWASHER, 3/8" SS SS FLATWASHER, 3/8" SS SS FLANGE NUT, 3/8-16NC. SS SHIPPING STAND BOLT, 1/2-13NC. X 1 1/4 ZC	3 1 1 1 2 2 4 4 4 4 8 8

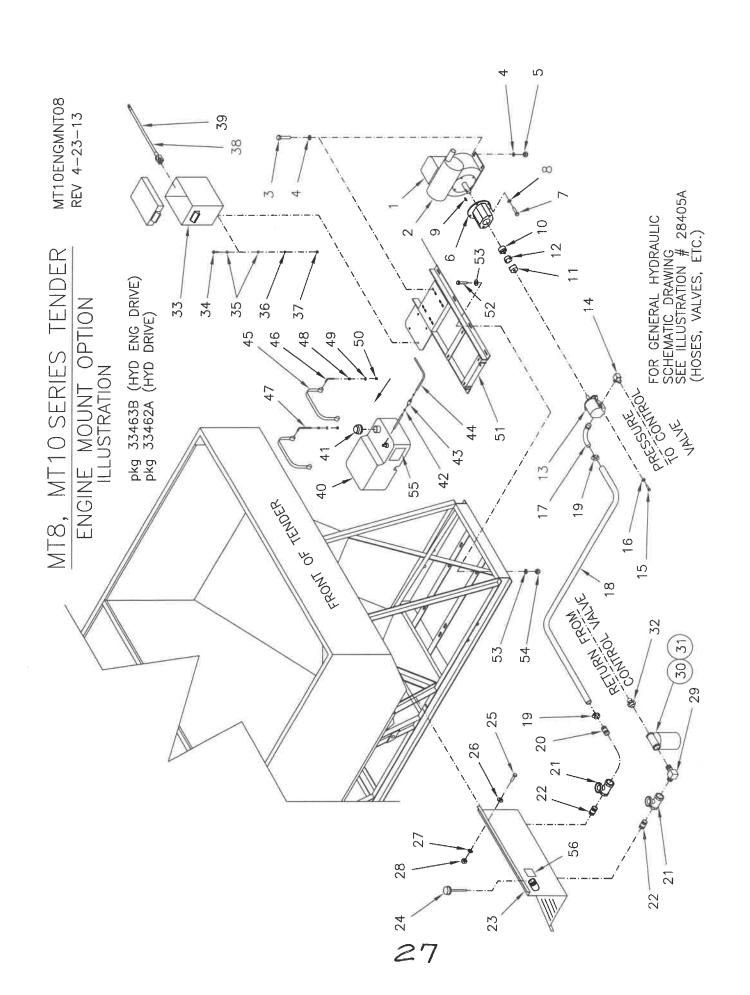
ITEMS 4 AND 5 ARE BOLTED TO LH FENDER

ITEMS 25 TO 28 ARE USED FOR STORAGE AND TRANSPORT ONLY. MAY BE RETURNED FOR CREDIT.



# MT-10 SERIES TENDER BODY AND FRAME ILLUSTRATION RH SIDE VIEW MT10BODYIS02LST 02-04-09

ITEM PART NO.	FENDER KIT, INCLUDES ITEMS		QTY
4 18991100 5 18987700 6 28163 7 28164 8 28108 9 18026822	FLANGE NUT, 5/16-18NC. MOUNT WELDT, LH (NOT SHOWN) MOUNT WELDT, RH FENDER LIGHT BRACE TUBE BOLT, 3/8-16NC. X 1 FLANGE NUT, 3/8 FLAT WASHER, 3/8-16NC. LIGHT KIT INCLUDES ITEMS	SS SS T SS SS SS	1 1 1 12 12
12 01829 13 01836 14 18026422 15 18881001 16 18103 17 18104 18 18457600 19 41859 20 18415812 21 18475700 22 57182 23 57183	12 THRU 26 (SEE DRWG 18284) TAIL LIGHT, LH (WITH LIC. ILLUM. TAIL LIGHT, RH BOLT, 5/16-18NC. X 1 FLAT WASHER, 1/4 LIGHT, VBAR COMB. (RED LENS) LIGHT, VBAR COMB. (AMBER LENS) NUT. CTR LOCK 5/16-NC ZC CLAMP, VINYL COVERED 9/16 NUT HEX. #10-24NC. NUT HEX. 1/4-20NC. CLIP, LARGE FRAME SPLICE CONNECTOR	SS SS	1 10 10 3 2 10 10 4 6
24 57177 25 57175	WIRE HARNESS W LOOM, FRONT WIRE HARNESS W LOOM, REAR	ZC	1 1 10
28 18056824 29 47006302	INCLUDES ITEMS 27 THRU 30 MUD FLAP, (24 X 30) BOLT, 3/8-16NC. X 1 MUD FLAP STRAP FLANGE NUT, 3/8-16NC	ZC ZC	2 8 2 8

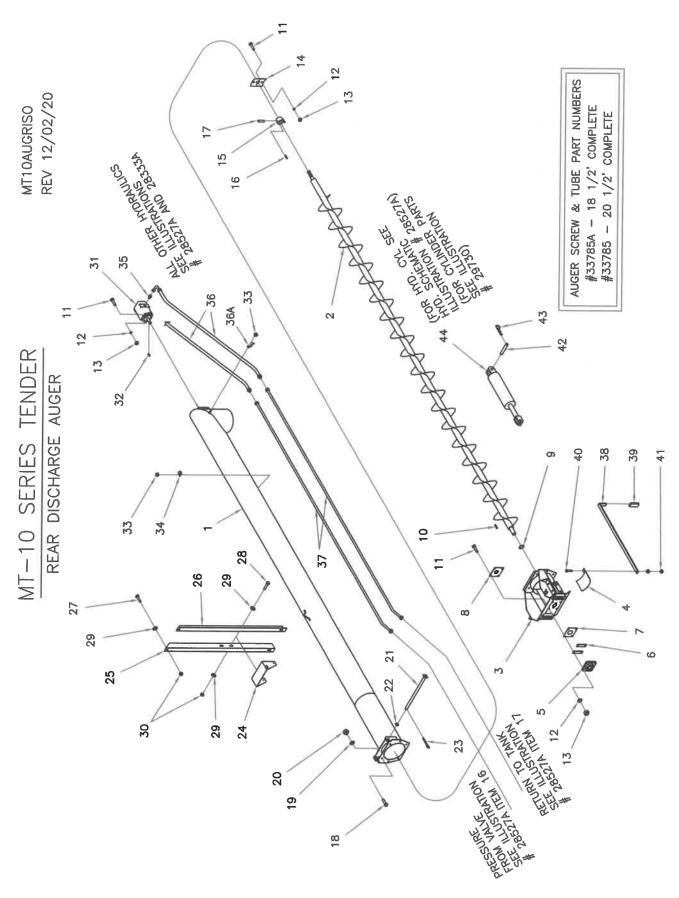


### MT10ENGMTLST08 REV 11/18/19

### FOR FRONT VALVE MOUNT 18 HP ENGINE PKG #

<u>ITEM</u>	PART NO.	DESCRIPTION TO THE PROPERTY OF		QTY
1 2 3 4 5 6	309853 2478605 18056826 18811200 18457800	ENGINE, KOHLER COMMAND, 18 HF MUFFLER PACKAGE BOLT, 3/8-16 X 1 1/2 FLATWASHER, 3/8 NUT, CENTERLOCK, 3/8-16	ZC ZC ZC ZC	1 1 4 8 4
6 7 8 9 10	52244 18054123 18891300 10031 52248	ADAPTER, ENGINE TO PUMP BOLT, 7/16-18 X 1 1/4 LOCKWASHER, 7/16 DRIVE KEY, 1/4 SQ. X 1 1/2 COUPLER HALF, 1.12 BORE, 1/4 KWY.	ZC ZC	1 4 4 1 1
11 12 13 14	52249 52250 52243 445001	COUPLER HALF, 625 BORE, 5/32 KWY SPIDER COUPLER, HYTREL RBBR. HYD. PUMP, 2—BOLT, W/KEY ADAPTER, 90° (6801—12)		1 1 1
15 16 17 18	18057526 18851400 21240 38872	BOLT, 1/2-13 X 1 FLATWASHER, 1/2 SAE ADAPTER, HOSE BARB X 90° (460° SUCTION HOSE, 1" X 42"		2 2 ) 1 1
20 21 22	200250 22432 21372 72280 28160	HOSE CLAMP, (1" & 1 1/4 HOSE NIPPLE, 1" NPT X 1" HOSE GATE VALVE, 1" NPT CLOSE NIPPLE, 1" NPT OIL TANK, STEEL WELDMENT	)	2 1 2 2 1
26	28160 28173 18706622 18811210 omitted	CAP/DIPSTICK BOLT, PAN HEAD, 3/8-16NC X 1 FLAT WASHER, 3/8	SS SS	1 6 6
28 29 30	18987900 52298	NUT, FLANGE 3/8-16 ADAPTER, 90° (5500-16-12) FILTER COMPLETE FILTER ELEMENT ONLY	SS	6 1 1
35 36	2404-12-12 01353 18706421 18991110 18991100		SS SS SS	1 1 4 4 4
37 38	18987700 01350 01351 5275579	FLANGE NUT, 5/16-18NC. BATTERY CABLE, (POS) RED BATTERY CABLE, (NEG) BLK. GASOLINE TANK (POLYETHYLENE) SEE LOCAL HARDWARE STORE	SS	4 1 1
42 43 44 45	200244 53431 14121 1105172	HOSE CLAMP, (7/'16 - 1") FUEL FILTER, IN-LINE FUEL LINE, HOSE 1/4 I.D.X 42" HOLD-DOWN STRAP		4 1 2 2
46 47 48 49 50	26903 26904 18496400 18891110 18406400	J-BOLT, 5/16-18NC. X 3 J-BOLT, 5/16-18NC. X 6 FLANGE NUT, 5/16-18NC. FLAT WASHER, 5/16 HEX. NUT, 5/16-18NC.	ZC ZC ZC	1 1 2 2 4
51 52 53 54 55 56	38854 18056824 18811200 18457800 200197 27634	FRAME, ENGINE & TANK MOUNT BOLT, 3/8-16NC. X 1 1/4 FLAT WASHER, 3/8 LOCK NUT, 3/8-16NC DECAL, GASOLINE WARNING DECAL, HYDRAULIC OIL	ZC ZC ZC	1 8 4 1

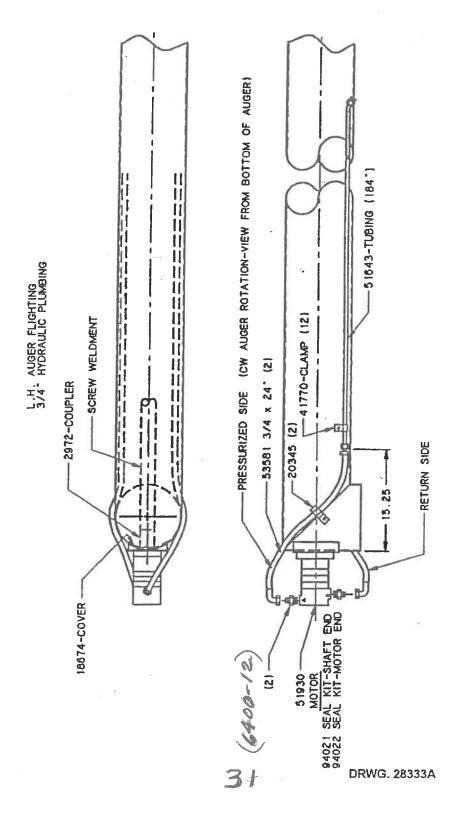
FOR GENERAL HYDRAULIC SCHEMATIC DRAWING SEE ILLUSTRATION # 28405A



### DISCHARGE AUGER PARTS LIST

1	<u>ITEM</u>	PART NO.	DESCRIPTION	QTY
29020 AUGER TUBE WELDMENT, (20 1/2 FT. AUGER) 38609 SCREW WELDMENT, (20 1/2 FT. AUGER) 38610 SCREW WELDMENT, (20 1/2 FT. AUGER) 1 06976B BOOT WELDMENT SS 1 4 06280 CLEANOUT DOOR WELDT 1 5 52065 BEARING, W/4-BOLT FLANGE 1 1/2" BORE 1 6 19346A SPACER BAR 2 7 19345 REAR PLATE, (2.25 DIA. CENTER HOLE) 1 1 INNER PLATE (1.625 DIA CENTER HOLE) 1 9 18300323 THRUST WASHER, (1 1/2 X 10 go. MACH. WSHR) 4 10 20982 KEY, 3/8 SQ X 1 1/2" LG (ENG DRIVE ONLY) 1 11 18057428 BOLT, 1/2-13NC X 1 3/4 ZC 8 12 18891400 LOCK WASHER, 1/2 ZC 8 14 18674 END COVER 2 15 02972 COUPLER WELDMENT 1 16 10031 DRIVE KEY, 1/4 SQ. X 1 1/2 SS 6 19 18495400 LOCK WASHER, 1/2 SS 6 19 18497400 HEX. NUT, 1/2-13NC X 3/4 SQ. HEAD 2 18 18475240 BOLT, 1/2-13NC X 1 1/4 SS 6 19 18991400 LOCK WASHER, 1/2 SS 6 19 184991400 LOCK WASHER, 1/2 SS 6 10 18477400 HEX. NUT, 1/2-13NC X 1 1/4 SS 6 10 18477400 HEX. NUT, 1/2-13NC X 1 1/4 SS 6 11 18057424 BOLT, 1/2-13NC X 1 1/4 SS 6 12 18852000 FLATWASHER, 1/2 SS 6 13 18560826 COTTER PIN, 3/16 X 1 1/2 1 14 1865742 BOLT, 1/2-13NC X 1 1/4 C 4 15 28101 ANGLE, AUGER MOUNTING LH 1 ANGLE, AUGER MOUNTING RH 1 ANGLE, AUGER MOUNTING R	1	02998A	AUGER TUBE WELDMENT, (18 1/2 FT. AUGER)	1
2 38609 SCREW WELDMENT, (18 1/2 FT. AUGER) 1 38610 SCREW WELDMENT, (20 1/2 FT. AUGER) 1 4 06280 CLEANOUT DOOR WELDT 1 5 52065 BEARING, W/4-BOLT FLANGE 1 1/2" BORE 1 5 52065 BEARING, W/4-BOLT FLANGE 1 1/2" BORE 1 8 38551 INNER PLATE, (2.25 DIA. CENTER HOLE) 1 9 18300323 THRUST WASHER, (1 1/2 X 10 gg. MACH. WSHR) 4 10 20982 KEY, 3/8 SQ X 1 1/2" LG (ENG DRIVE ONLY) 1 11 18057428 BOLT, 1/2-13NC. X 1 3/4 ZC 8 12 18891400 LOCK WASHER, 1/2 ZC 8 13 18417400 HEX. NUT, 1/2-13NC ZC 8 14 18674 END COVER 15 02972 COUPLER WELDMENT 1 16 10031 DRIVE KEY, 1/4 SQ. X 1 1/2 SS 6 19 18991400 LOCK WASHER, 1/2 SS 6 19 18991400 LOCK WASHER, 1/2 SS 6 19 18991400 LOCK WASHER, 1/2 SS 6 20 18477400 HEX. NUT, 1/2-13NC. X 3/4 SQ. HEAD 2 18 1845240 BOLT, 1/2-13NC. X 1 1/4 SS 6 20 18477400 HEX. NUT, 1/2-13NC SS 6 21 02990A AUGER PIVOT PIN 1 22 18852000 FLATWASHER, 7/8 SAE ZC 1 23 18560826 COTTER PIN, 3/16 X 1 1/2 C 4 28099 AUGER REST 1 24 28099 AUGER REST 1 25 28100 ANGLE, AUGER MOUNTING LH 1 26 28101 ANGLE, AUGER MOUNTING LH 1 27 18057424 BOLT, 1/2-13NC. X 1 1/4 ZC 4 28 18057424 BOLT, 1/2-13NC. X 1 1/4 ZC 4 28 18057424 BOLT, 1/2-13NC. X 1 1/4 ZC 4 29 18851400 FLAT WASHER 1/2 ZC 12 30 18417400 HEX. NUT, 1/2-13NC. X 1 1/4 ZC 4 29 18851400 FLAT WASHER 1/2 ZC 12 30 18417400 HEX. NUT, 1/2-13NC. X 1 1/4 ZC 4 29 18851400 FLAT WASHER 1/2 ZC 12 30 18417401 HEX. NUT, 1/2-13NC. X 1 1/4 ZC 4 31 18057424 BOLT, 1/2-13NC. X 1 1/4 ZC 4 31 18057424 BOLT, 1/2-13NC. X 1 1/4 ZC 4 31 18057424 BOLT, 1/2-13NC. X 1 1/4 ZC 4 31 18057424 BOLT, 1/2-13NC. X 1 1/4 ZC 4 31 18057424 BOLT, 1/2-13NC. X 1 1/4 ZC 4 31 18057424 BOLT, 1/2-13NC. X 1 1/4 ZC 4 31 18057424 BOLT, 1/2-13NC. X 1 1/4 ZC 4 31 1847600 FLAT WASHER 1/2 ZC 12 31 18057615 BOLT, 5/16-18 NC. S.S. 12 31 417400 HOSE CLAMP, 3/4 I.D. VINYL COATED 12 31 51930 MOTOR, HYDRAULIC (SEE SCHEMATIC 28527A) 1 31 61448 HANDLE EXTENTION 1 1 32 20355 WOODRUFF KEY 1 33 18987700 FLANGE RIP WASHER 1/2 S.S. 1 41 1448 HANDLE EXTENTION 1 1 31 17007 CYLINDER PIN HAIRPIN CLIP 2 44 439-51644 1" HEADED CAST PIN 2 44 4401 LITT SCHEMATIC		29020		
38610   SCREW WELDMENT,   (20 1/2 FT. AUGER)	2	38609		1
3		38610		•
S   S   S   S   S   S   S   S   S   S	3	06976B	BOOT WELDMENT SS	1
6 19346A SPACER BAR 2 7 19345 REAR PLATE, (2.25 DIA. CENTER HOLE) 1 8 38551 INNER PLATE (1.625 DIA CENTER HOLE) 1 9 18300323 THRUST WASHER, (1 1/2 X 10 ga. MACH. WSHR) 4 10 20982 KEY, 3/8 SQ X 1 1/2" LG (ENG DRIVE ONLY) 1 11 18057428 BOLT, 1/2-13NC. X 1 3/4 ZC 8 12 18891400 LOCK WASHER, 1/2 ZC 8 13 18417400 HEX. NUT, 1/2-13NC ZC 8 14 18674 END COVER 2 15 02972 COUPLER WELDMENT 1 16 10031 DRIVE KEY, 1/4 SQ. X 1 1/2 1 17 18767450 SET SCREW, 5/16-18NC. X 3/4 SQ. HEAD 2 18 18475240 BOLT, 1/2-13NC. X 1 1/4 SS 6 19 18991400 LOCK WASHER, 1/2 SS 6 20 18477400 HEX. NUT, 1/2-13NC SS 6 21 02990A AUGER PIVOT PIN 1 22 18852000 FLATWASHER, 7/8 SAE ZC 1 23 18560826 COTTER PIN, 3/16 X 1 1/2 1 24 28099 AUGER REST 1 25 28100 ANGLE, AUGER MOUNTING LH 1 26 28101 ANGLE, AUGER MOUNTING RH 1 27 18057424 BOLT, 1/2-13NC. X 1 1/4 ZC 4 28 18057424 BOLT, 1/2-13NC. X 1 1/4 ZC 4 28 18057424 BOLT, 1/2-13NC. X 1 1/4 ZC 4 28 18057424 BOLT, 1/2-13NC. X 1 1/4 ZC 4 29 18851400 FLAT WASHER 1/2 ZC 12 30 18417400 HEX. NUT, 1/2-13NC. X 1 1/4 ZC 4 29 18851400 FLAT WASHER 1/2 ZC 12 30 18417400 HEX. NUT, 1/2-13NC. X 1 1/4 ZC 4 29 18851400 FLAT WASHER 1/2 ZC 12 30 18417400 HEX. NUT, 1/2-13NC. X 1 1/4 ZC 4 29 18851400 FLAT WASHER 1/2 ZC 12 30 18417400 HEX. NUT, 1/2-13NC. X 1 1/4 ZC 4 31 15930 MOTOR, HYDRAULIC (SEE SCHEMATIC 28527A) 1 32 20352 WOODRUFF KEY 1 33 18987700 FLANGE NUT, 5/16-18 NC. S.S. 12 34 41770 HOSE CLAMP, 3/4 ILD. VINYL COATED 12 35 444001 STR. CONNECTOR #12 JICM X #12M O-RING 2 36 53581 HYD. HOSE, (3/4 X 24") 2 36 20352 HOSE CLIP 2 37 51643 HYD LINE 3/4" X 184" 2 38 14448 HANDLE EXTENTION 1 39 10269 RUBBER GRIP 1 40 18025615 BOLT, 5/16-18NC. X 1 1/2 S.S. 1 41 18476350 HEX. NUT, 5/16-18NC. X 1 1/2 S.S. 1 41 18476350 HEX. NUT, 5/16-18NC. X 1 1/2 S.S. 1 41 18476350 HEX. NUT, 5/16-18NC. X 1 1/2 S.S. 1 44 HOSE LIFT CYLINDER AND CYL COMPONENTS SEE HYDRAULIC SCHEMATIC ILLUSTRATION #28527A	4	06280	CLEANOUT DOOR WELDT	1
7 19345 REAR PLATE, (2.25 DIA. CENTER HOLE) 1 8 38551 INNER PLATE (1.625 DIA CENTER HOLE) 1 9 18300323 THRUST WASHER, (1 1/2 x 10 ga. MACH. WSHR) 4 10 20982 KEY, 3/8 SQ x 1 1/2" LG (ENG DRIVE ONLY) 1 11 18057428 BOLT, 1/2—13NC. x 1 3/4 ZC 8 12 18891400 LOCK WASHER, 1/2 ZC 8 13 18417400 HEX. NUT, 1/2—13NC ZC 8 14 18674 END COVER 2 15 02972 COUPLER WELDMENT 1 16 10031 DRIVE KEY, 1/4 SQ. x 1 1/2 1 17 18767450 SET SCREW, 5/16—18NC. x 3/4 SQ. HEAD 2 18 18475240 BOLT, 1/2—13NC x 1 1/4 SS 6 19 18991400 LOCK WASHER, 1/2 SS 6 19 18991400 LOCK WASHER, 1/2 SS 6 19 18991400 LOCK WASHER, 1/2 SS 6 20 18477400 HEX. NUT, 1/2—13NC SS 6 21 02990A AUGER PIVOT PIN 1 22 18852000 FLATWASHER, 7/8 SAE ZC 1 23 18560826 COTTER PIN, 3/16 x 1 1/2 1 24 28099 AUGER REST 1 25 28100 ANGLE, AUGER MOUNTING LH 1 26 28101 ANGLE, AUGER MOUNTING RH 1 27 18057424 BOLT, 1/2—13NC. X 1 1/4 ZC 4 28 18057424 BOLT, 1/2—13NC. X 1 1/4 ZC 4 28 18057424 BOLT, 1/2—13NC. X 1 1/4 ZC 4 29 18851400 FLAT WASHER 1/2 ZC 12 30 184177400 HEX. NUT, 1/2—13NC. X 1 1/4 ZC 4 29 18851400 FLAT WASHER 1/2 ZC 12 30 184177401 HEX. NUT, 1/2—13NC. X 1 1/4 ZC 4 31 151930 MOTOR, HYDRAULIC (SEE SCHEMATIC 28527A) 1 32 20352 WOODRUFF KEY 1 34 41770 HOSE CLAMP, 3/4 LD. VINYL COATED 12 35 444001 STR. CONNECTOR #12 JICM X #12M O—RING 2 36 53581 HYD. HOSE, (3/4 X 24") 2 37 51643 HYD LINE 3/4" X 184" 2 38 14448 HANDLE EXTENTION 1 39 10269 RUBBER GRIP 1 40 18025615 BOLT, 5/16—18NC. X 1 1/2 S.S. 1 41 18476350 HEX. NUT, 5/16—18NC. X 1 1/2 S.S. 1 41 18476350 HEX. NUT, 5/16—18NC. X 1 1/2 S.S. 1 41 18476350 HEX. NUT, 5/16—18NC. X 1 1/2 S.S. 1 41 18476350 HEX. NUT, 5/16—18NC. X 1 1/2 S.S. 1 41 18476350 HEX. NUT, 5/16—18NC. X 1 1/2 S.S. 1 41 18476350 HEX. NUT, 5/16—18NC. X 1 1/2 S.S. 1 41 18476350 HEX. NUT, 5/16—18NC. X 1 1/2 S.S. 1 41 18476350 HEX. NUT, 5/16—18NC. X 1 1/2 S.S. 1 41 18476350 HEX. NUT, 5/16—18NC. X 1 1/2 S.S. 1 41 18476350 HEX. NUT, 5/16—18NC. X 1 1/2 S.S. 1 41 18476350 HEX. NUT, 5/16—18NC. X 1 1/2 S.S. 1 41 18476350 HEX. NUT, 5/16—18NC. X 1 1/2 S.S. 1				1
Sas51   INNER PLATE (1.625 DIA CENTER HOLE)   1				2
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19 18991400 LOCK WASHER, 1/2 SS 6 20 18477400 HEX. NUT, 1/2-13NC SS 6 21 02990A AUGER PIVOT PIN 1 22 18852000 FLATWASHER, 7/8 SAE ZC 1 23 18560826 COTTER PIN, 3/16 X 1 1/2 1 24 28099 AUGER REST 1 25 28100 ANGLE, AUGER MOUNTING LH 1 26 28101 ANGLE, AUGER MOUNTING RH 1 27 18057424 BOLT, 1/2-13NC. X 1 1/4 ZC 4 28 18057424 BOLT, 1/2-13NC. X 1 1/4 ZC 4 29 18851400 FLAT WASHER 1/2 ZC 12 30 18417400 HEX. NUT, 1/2-13NC. X 1 1/4 ZC 8 31 51930 MOTOR, HYDRAULIC (SEE SCHEMATIC 28527A) 1 94021 SEAL KIT FOR HYD MOTOR (NOT SHOWN) 1 32 20352 WOODRUFF KEY 1 33 18987700 FLANGE NUT, 5/16-18 NC. S.S. 12 34 41770 HOSE CLAMP, 3/4 I.D. VINYL COATED 12 35 444001 STR. CONNECTOR #12 JICM X #12M O-RING 2 36 53581 HYD. HOSE CLIP 2 37 51643 HYD LINE 3/4" X 184" 2 38 14448 HANDLE EXTENTION 1 39 10269 RUBBER GRIP 1 40 18025615 BOLT, 5/16-18NC. S.S. 1 41 18476350 HEX. NUT, 5/16-18NC. S.S. 1 41 18476350 HEX. NUT, 5/16-18NC. S.S. 2 439-51644 1" HEADED CAST PIN 2 43 71007 CYLINDER PIN HAIRPIN CLIP 2 44 HYD. LIFT CYLINDER AND CYL COMPONENTS SEE HYDRAULIC SCHEMATIC ILLUSTRATION # 28527A				
20 18477400 HEX. NUT, 1/2-13NC SS 6 21 02990A AUGER PIVOT PIN 1 22 18852000 FLATWASHER, 7/8 SAE ZC 1 23 18560826 COTTER PIN, 3/16 X 1 1/2 1 24 28099 AUGER REST 1 25 28100 ANGLE, AUGER MOUNTING LH 1 26 28101 ANGLE, AUGER MOUNTING RH 1 27 18057424 BOLT, 1/2-13NC. X 1 1/4 ZC 4 28 18057424 BOLT, 1/2-13NC. X 1 1/4 ZC 4 29 18851400 FLAT WASHER 1/2 ZC 12 30 18417400 HEX. NUT, 1/2-13NC. ZC 8 31 51930 MOTOR, HYDRAULIC (SEE SCHEMATIC 28527A) 1 94021 SEAL KIT FOR HYD MOTOR (NOT SHOWN) 1 32 20352 WOODRUFF KEY 1 33 18987700 FLANGE NUT, 5/16-18 NC. S.S. 12 34 41770 HOSE CLAMP, 3/4 I.D. VINYL COATED 12 35 444001 STR. CONNECTOR #12 JICM X #12M O-RING 2 36 53581 HYD. HOSE, (3/4 X 24") 2 36A 20345 HOSE CLIP 2 37 51643 HYD LINE 3/4" X 184" 2 38 14448 HANDLE EXTENTION 1 39 10269 RUBBER GRIP 1 40 18025615 BOLT, 5/16-18NC. S.S. 1 41 18476350 HEX. NUT, 5/16-18NC. S.S. 2 42 439-51644 1" HEADED CAST PIN 2 43 71007 CYLINDER PIN HAIRPIN CLIP 44 HYD. LIFT CYLINDER AND CYL COMPONENTS SEE HYDRAULIC SCHEMATIC ILLUSTRATION # 28527A				
21 02990A AUGER PIVOT PIN 1 22 18852000 FLATWASHER, 7/8 SAE ZC 1 23 18560826 COTTER PIN, 3/16 X 1 1/2 1 24 28099 AUGER REST 1 25 28100 ANGLE, AUGER MOUNTING LH 1 26 28101 ANGLE, AUGER MOUNTING RH 1 27 18057424 BOLT, 1/2-13NC. X 1 1/4 ZC 4 28 18057424 BOLT, 1/2-13NC. X 1 1/4 ZC 4 29 18851400 FLAT WASHER 1/2 ZC 12 30 18417400 HEX. NUT, 1/2-13NC. ZC 8 31 51930 MOTOR, HYDRAULIC (SEE SCHEMATIC 28527A) 1 94021 SEAL KIT FOR HYD MOTOR (NOT SHOWN) 1 32 20352 WOODRUFF KEY 1 33 18987700 FLANGE NUT, 5/16-18 NC. S.S. 12 34 41770 HOSE CLAMP, 3/4 I.D. VINYL COATED 12 35 444001 STR. CONNECTOR #12 JICM X #12M O-RING 2 36 53581 HYD. HOSE, (3/4 X 24") 2 36A 20345 HOSE CLIP 2 37 51643 HYD LINE 3/4" X 184" 2 38 14448 HANDLE EXTENTION 1 39 10269 RUBBER GRIP 1 40 18025615 BOLT, 5/16-18NC. X 1 1/2 S.S. 1 41 18476350 HEX. NUT, 5/16-18NC. S.S. 2 42 439-51644 1" HEADED CAST PIN 2 43 71007 CYLINDER PIN HAIRPIN CLIP 2 44 HYD. LIFT CYLINDER AND CYL COMPONENTS SEE HYDRAULIC SCHEMATIC ILLUSTRATION # 28527A			, ,, =	
22       18852000       FLATWASHER, 7/8 SAE       ZC       1         23       18560826       COTTER PIN, 3/16 X 1 1/2       1         24       28099       AUGER REST       1         25       28100       ANGLE, AUGER MOUNTING LH       1         26       28101       ANGLE, AUGER MOUNTING RH       1         27       18057424       BOLT, 1/2-13NC. X 1 1/4       ZC       4         28       18057424       BOLT, 1/2-13NC. X 1 1/4       ZC       4         29       18851400       FLAT WASHER 1/2       ZC       12         30       18417400       HEX. NUT, 1/2-13NC.       ZC       8         31       51930       MOTOR, HYDRAULIC (SEE SCHEMATIC 28527A)       1         94021       SEAL KIT FOR HYD MOTOR (NOT SHOWN)       1         32       20352       WOODRUFF KEY       1         33       18987700       FLANGE NUT, 5/16-18 NC.       S.S.       12         34       41770       HOSE CLAMP, 3/4 I.D. VINYL COATED       12         35       444001       STR. CONNECTOR #12 JICM X #12M O-RING       2         36       53581       HYD. HOSE, (3/4 X 24")       2         36       20345       HOSE CLIP       <			•	
23 18560826 COTTER PIN, 3/16 X 1 1/2 1 24 28099 AUGER REST 1 25 28100 ANGLE, AUGER MOUNTING LH 1 26 28101 ANGLE, AUGER MOUNTING RH 1 27 18057424 BOLT, 1/2-13NC. X 1 1/4 ZC 4 28 18057424 BOLT, 1/2-13NC. X 1 1/4 ZC 4 29 18851400 FLAT WASHER 1/2 ZC 12 30 18417400 HEX. NUT, 1/2-13NC. ZC 8 31 51930 MOTOR, HYDRAULIC (SEE SCHEMATIC 28527A) 1 94021 SEAL KIT FOR HYD MOTOR (NOT SHOWN) 1 32 20352 WOODRUFF KEY 1 33 18987700 FLANGE NUT, 5/16-18 NC. S.S. 12 34 41770 HOSE CLAMP, 3/4 I.D. VINYL COATED 12 35 444001 STR. CONNECTOR #12 JICM X #12M O-RING 2 36 53581 HYD. HOSE, (3/4 X 24") 2 36A 20345 HOSE CLIP 2 37 51643 HYD LINE 3/4" X 184" 2 38 14448 HANDLE EXTENTION 1 39 10269 RUBBER GRIP 1 40 18025615 BOLT, 5/16-18NC. X 1 1/2 S.S. 1 41 18476350 HEX. NUT, 5/16-18NC. S.S. 2 42 439-51644 1" HEADED CAST PIN 2 43 71007 CYLINDER PIN HAIRPIN CLIP HYD. LIFT CYLINDER AND CYL COMPONENTS SEE HYDRAULIC SCHEMATIC ILLUSTRATION # 28527A				
24       28099       AUGER REST       1         25       28100       ANGLE, AUGER MOUNTING LH       1         26       28101       ANGLE, AUGER MOUNTING RH       1         27       18057424       BOLT, 1/2-13NC. X 1 1/4       ZC 4         28       18057424       BOLT, 1/2-13NC. X 1 1/4       ZC 4         29       18851400       FLAT WASHER 1/2       ZC 12         30       18417400       HEX. NUT, 1/2-13NC.       ZC 8         31       51930       MOTOR, HYDRAULIC (SEE SCHEMATIC 28527A)       1         94021       SEAL KIT FOR HYD MOTOR (NOT SHOWN)       1         32       20352       WOODRUFF KEY       1         33       18987700       FLANGE NUT, 5/16-18 NC. S.S.       12         34       41770       HOSE CLAMP, 3/4 I.D. VINYL COATED       12         35       444001       STR. CONNECTOR #12 JICM X #12M O-RING       2         36       53581       HYD. HOSE, (3/4 X 24")       2         36A       20345       HOSE CLIP       2         37       51643       HYD LINE 3/4" X 184"       2         38       14448       HANDLE EXTENTION       1         40       18025615       BOLT, 5/16-18NC. X 1 1/2				
25				-
26 28101 ANGLE, AUGER MOUNTING RH 27 18057424 BOLT, 1/2-13NC. X 1 1/4 ZC 4 28 18057424 BOLT, 1/2-13NC. X 1 1/4 ZC 4 29 18851400 FLAT WASHER 1/2 ZC 12 30 18417400 HEX. NUT, 1/2-13NC. ZC 8 31 51930 MOTOR, HYDRAULIC (SEE SCHEMATIC 28527A) 1 94021 SEAL KIT FOR HYD MOTOR (NOT SHOWN) 1 32 20352 WOODRUFF KEY 1 33 18987700 FLANGE NUT, 5/16-18 NC. S.S. 12 34 41770 HOSE CLAMP, 3/4 I.D. VINYL COATED 12 35 444001 STR. CONNECTOR #12 JICM X #12M 0-RING 2 36 53581 HYD. HOSE, (3/4 X 24") 2 36A 20345 HOSE CLIP 2 37 51643 HYD LINE 3/4" X 184" 2 38 14448 HANDLE EXTENTION 1 39 10269 RUBBER GRIP 1 40 18025615 BOLT, 5/16-18NC. X 1 1/2 S.S. 1 41 18476350 HEX. NUT, 5/16-18NC. S.S. 2 42 439-51644 1" HEADED CAST PIN 2 43 71007 CYLINDER PIN HAIRPIN CLIP HYD. LIFT CYLINDER AND CYL COMPONENTS SEE HYDRAULIC SCHEMATIC ILLUSTRATION # 28527A				
27       18057424       BOLT, 1/2-13NC. X 1 1/4       ZC 4         28       18057424       BOLT, 1/2-13NC. X 1 1/4       ZC 4         29       18851400       FLAT WASHER 1/2       ZC 12         30       18417400       HEX. NUT, 1/2-13NC.       ZC 8         31       51930       MOTOR, HYDRAULIC (SEE SCHEMATIC 28527A)       1         94021       SEAL KIT FOR HYD MOTOR (NOT SHOWN)       1         32       20352       WOODRUFF KEY       1         33       18987700       FLANGE NUT, 5/16-18 NC.       S.S.       12         34       41770       HOSE CLAMP, 3/4 I.D. VINYL COATED       12         35       444001       STR. CONNECTOR #12 JICM X #12M O-RING       2         36       53581       HYD. HOSE, (3/4 X 24")       2         36A       20345       HOSE CLIP       2         37       51643       HYD LINE 3/4" X 184"       2         38       14448       HANDLE EXTENTION       1         39       10269       RUBBER GRIP       1         40       18025615       BOLT, 5/16-18NC. X 1 1/2       S.S.       1         41       18476350       HEX. NUT, 5/16-18NC.       S.S.       2         42				
28			DOI T	
29				
30				
31       51930       MOTOR, HYDRAULIC (SEE SCHEMATIC 28527A)       1         94021       SEAL KIT FOR HYD MOTOR (NOT SHOWN)       1         32       20352       WOODRUFF KEY       1         33       18987700       FLANGE NUT, 5/16-18 NC. S.S.       12         34       41770       HOSE CLAMP, 3/4 I.D. VINYL COATED       12         35       444001       STR. CONNECTOR #12 JICM X #12M O-RING       2         36       53581       HYD. HOSE, (3/4 X 24")       2         36A       20345       HOSE CLIP       2         37       51643       HYD LINE 3/4" X 184"       2         38       14448       HANDLE EXTENTION       1         39       10269       RUBBER GRIP       1         40       18025615       BOLT, 5/16-18NC. X 1 1/2       S.S.       1         41       18476350       HEX. NUT, 5/16-18NC. S.S.       2         42       439-51644       1" HEADED CAST PIN       2         43       71007       CYLINDER PIN HAIRPIN CLIP       2         44       HYD. LIFT CYLINDER AND CYL COMPONENTS       SEE HYDRAULIC SCHEMATIC ILLUSTRATION # 28527A				
94021 SEAL KIT FOR HYD MOTOR (NOT SHOWN)  32 20352 WOODRUFF KEY  33 18987700 FLANGE NUT, 5/16–18 NC. S.S. 12  34 41770 HOSE CLAMP, 3/4 I.D. VINYL COATED  35 444001 STR. CONNECTOR #12 JICM X #12M O-RING  36 53581 HYD. HOSE, (3/4 X 24")  2 36A 20345 HOSE CLIP  37 51643 HYD LINE 3/4" X 184"  2 38 14448 HANDLE EXTENTION  39 10269 RUBBER GRIP  40 18025615 BOLT, 5/16–18NC. X 1 1/2 S.S. 1  41 18476350 HEX. NUT, 5/16–18NC. S.S. 2  42 439–51644 1" HEADED CAST PIN  43 71007 CYLINDER PIN HAIRPIN CLIP  44 HYD. LIFT CYLINDER AND CYL COMPONENTS  SEE HYDRAULIC SCHEMATIC ILLUSTRATION # 28527A				
32       20352       WOODRUFF KEY       1         33       18987700       FLANGE NUT, 5/16-18 NC.       S.S.       12         34       41770       HOSE CLAMP, 3/4 I.D. VINYL COATED       12         35       444001       STR. CONNECTOR #12 JICM X #12M O-RING       2         36       53581       HYD. HOSE, (3/4 X 24")       2         36A       20345       HOSE CLIP       2         37       51643       HYD LINE 3/4" X 184"       2         38       14448       HANDLE EXTENTION       1         39       10269       RUBBER GRIP       1         40       18025615       BOLT, 5/16-18NC. X 1 1/2       S.S.         41       18476350       HEX. NUT, 5/16-18NC.       S.S.         42       439-51644       1" HEADED CAST PIN       2         43       71007       CYLINDER PIN HAIRPIN CLIP       2         44       HYD. LIFT CYLINDER AND CYL COMPONENTS       SEE HYDRAULIC SCHEMATIC ILLUSTRATION # 28527A				
33       18987700       FLANGE NUT, 5/16-18 NC.       S.S.       12         34       41770       HOSE CLAMP, 3/4 I.D. VINYL COATED       12         35       444001       STR. CONNECTOR #12 JICM X #12M O-RING       2         36       53581       HYD. HOSE, (3/4 X 24")       2         36A       20345       HOSE CLIP       2         37       51643       HYD LINE 3/4" X 184"       2         38       14448       HANDLE EXTENTION       1         39       10269       RUBBER GRIP       1         40       18025615       BOLT, 5/16-18NC. X 1 1/2       S.S.         41       18476350       HEX. NUT, 5/16-18NC.       S.S.         42       439-51644       1" HEADED CAST PIN       2         43       71007       CYLINDER PIN HAIRPIN CLIP       2         44       HYD. LIFT CYLINDER AND CYL COMPONENTS       SEE HYDRAULIC SCHEMATIC ILLUSTRATION # 28527A	32		· · · · · · · · · · · · · · · · · · ·	
34       41770       HOSE CLAMP, 3/4 I.D. VINYL COATED       12         35       444001       STR. CONNECTOR #12 JICM X #12M O-RING       2         36       53581       HYD. HOSE, (3/4 X 24")       2         36A       20345       HOSE CLIP       2         37       51643       HYD LINE 3/4" X 184"       2         38       14448       HANDLE EXTENTION       1         39       10269       RUBBER GRIP       1         40       18025615       BOLT, 5/16-18NC. X 1 1/2       S.S.       1         41       18476350       HEX. NUT, 5/16-18NC.       S.S.       2         42       439-51644       1" HEADED CAST PIN       2         43       71007       CYLINDER PIN HAIRPIN CLIP       2         44       HYD. LIFT CYLINDER AND CYL COMPONENTS       SEE HYDRAULIC SCHEMATIC ILLUSTRATION # 28527A	33	18987700		12
35       444001       STR. CONNECTOR #12 JICM X #12M O-RING       2         36       53581       HYD. HOSE, (3/4 X 24")       2         36A       20345       HOSE CLIP       2         37       51643       HYD LINE 3/4" X 184"       2         38       14448       HANDLE EXTENTION       1         39       10269       RUBBER GRIP       1         40       18025615       BOLT, 5/16-18NC. X 1 1/2       S.S.       1         41       18476350       HEX. NUT, 5/16-18NC.       S.S.       2         42       439-51644       1" HEADED CAST PIN       2         43       71007       CYLINDER PIN HAIRPIN CLIP       2         44       HYD. LIFT CYLINDER AND CYL COMPONENTS         SEE HYDRAULIC SCHEMATIC ILLUSTRATION # 28527A	34	41770	•	
36       53581       HYD. HOSE, (3/4 X 24")       2         36A       20345       HOSE CLIP       2         37       51643       HYD LINE 3/4" X 184"       2         38       14448       HANDLE EXTENTION       1         39       10269       RUBBER GRIP       1         40       18025615       BOLT, 5/16-18NC. X 1 1/2       S.S.         41       18476350       HEX. NUT, 5/16-18NC.       S.S.         42       439-51644       1" HEADED CAST PIN       2         43       71007       CYLINDER PIN HAIRPIN CLIP       2         44       HYD. LIFT CYLINDER AND CYL COMPONENTS         SEE HYDRAULIC SCHEMATIC ILLUSTRATION # 28527A	35	444001		
36A       20345       HOSE CLIP       2         37       51643       HYD LINE 3/4" X 184"       2         38       14448       HANDLE EXTENTION       1         39       10269       RUBBER GRIP       1         40       18025615       BOLT, 5/16-18NC. X 1 1/2       S.S.       1         41       18476350       HEX. NUT, 5/16-18NC.       S.S.       2         42       439-51644       1" HEADED CAST PIN       2         43       71007       CYLINDER PIN HAIRPIN CLIP       2         44       HYD. LIFT CYLINDER AND CYL COMPONENTS         SEE HYDRAULIC SCHEMATIC ILLUSTRATION # 28527A	36	53581		
37       51643       HYD LINE 3/4" X 184"       2         38       14448       HANDLE EXTENTION       1         39       10269       RUBBER GRIP       1         40       18025615       BOLT, 5/16-18NC. X 1 1/2       S.S.         41       18476350       HEX. NUT, 5/16-18NC.       S.S.         42       439-51644       1" HEADED CAST PIN       2         43       71007       CYLINDER PIN HAIRPIN CLIP       2         44       HYD. LIFT CYLINDER AND CYL COMPONENTS         SEE HYDRAULIC SCHEMATIC ILLUSTRATION # 28527A	36A	20345	HOSE CLIP	2
39       10269       RUBBER GRIP       1         40       18025615       BOLT, 5/16-18NC. X 1 1/2       S.S. 1         41       18476350       HEX. NUT, 5/16-18NC. S.S. 2         42       439-51644       1" HEADED CAST PIN 2         43       71007       CYLINDER PIN HAIRPIN CLIP 2         44       HYD. LIFT CYLINDER AND CYL COMPONENTS SEE HYDRAULIC SCHEMATIC ILLUSTRATION # 28527A	37	51643	HYD LINE 3/4" X 184"	2
40 18025615 BOLT, 5/16-18NC. X 1 1/2 S.S. 1 41 18476350 HEX. NUT, 5/16-18NC. S.S. 2 42 439-51644 1" HEADED CAST PIN 2 43 71007 CYLINDER PIN HAIRPIN CLIP 2 44 HYD. LIFT CYLINDER AND CYL COMPONENTS SEE HYDRAULIC SCHEMATIC ILLUSTRATION # 28527A		14448	HANDLE EXTENTION	1
41 18476350 HEX. NUT, 5/16-18NC. S.S. 2 42 439-51644 1" HEADED CAST PIN 2 43 71007 CYLINDER PIN HAIRPIN CLIP 2 44 HYD. LIFT CYLINDER AND CYL COMPONENTS SEE HYDRAULIC SCHEMATIC ILLUSTRATION # 28527A				1
43 71007 CYLINDER PIN HAIRPIN CLIP 2 44 HYD. LIFT CYLINDER AND CYL COMPONENTS SEE HYDRAULIC SCHEMATIC ILLUSTRATION # 28527A				1
43 71007 CYLINDER PIN HAIRPIN CLIP 2 44 HYD. LIFT CYLINDER AND CYL COMPONENTS SEE HYDRAULIC SCHEMATIC ILLUSTRATION # 28527A				2
44 HYD. LIFT CYLINDER AND CYL COMPONENTS SEE HYDRAULIC SCHEMATIC ILLUSTRATION # 28527A				2
SEE HYDRAULIC SCHEMATIC ILLUSTRATION # 28527A		71007		2
	44			
FOR INTERNAL PARTS SEE ILLUSTRATION # 29730				
		FOR INTERNAL	PARTS SEE ILLUSTRATION # 29730	

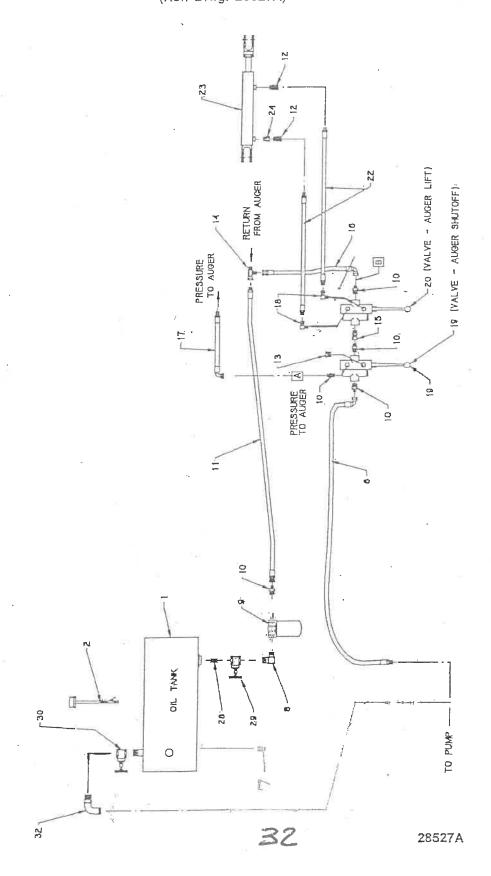
# REF. DRAWING - HYDRAULIC MOTOR & HOSE MT8-MT10 (Ref. Drwg. 28333A)



31A

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# TRUCK HYDRAULIC PLUMBING W/ AUGER LIFT & SHUT-OFF (Ref. Drwg. 28527A)



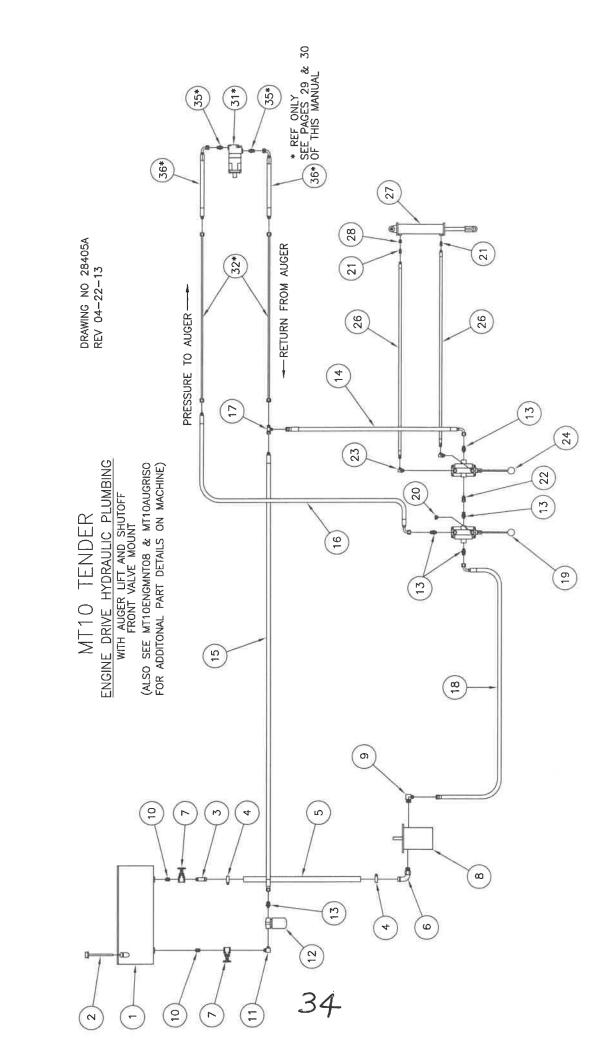
# TRUCK HYDRAULIC PLUMBING SCHEMATIC

### MT1028527LST 11/18/19

### W/AUGER LIFT AND SHUT-OFF REAR VALVE MOUNT

REF DRWG. 28527A

ITEM	PART NO.	DESCRIPTION	<u>.</u>	QTY
1	38711	OIL TANK		1
	2153	DIPSTICK		1
3	TO ITEM 5 NO	T USED		_
6	53577	HYD. HOSE, (3/4 X 240") 3/4P X #12JICFS X 90	<b>)</b> *	1
	72175	PLUG, OIL TANK 3/4 NPT	•	1
	52298	ELBOW, 3/4NPT X 1"NPT (5500-16-12)		1
9	1170	HYDRAULIC OIL FILTER		1
	11128	FILTER ELEMENT		1
10		ADAPTER, 3/4P X #12JIC		5
	53725	HYD. HOSE, (3/4 x 76") #12JICFS X #12JIC	СМ	1
	51050	ADAPTER, 1/4P X 3/8P (1404-6-4)		2
	72220	PLUG, 3/4NPT	`	1
	53573 53471	TEE, #12JICFS X (2) #12JICM (6602-12 ADAPTER, 3/4P X #12JICFS (6505-12)	)	1
	52292	HYD. HOSE, 3/4 X 96" (#12JICFS X #12JICFS	x 90.)	1
	52293	HYD. HOSE, 3/4 X 96" (#12JICM X #12JICFS )		1
	51331	ADAPTER, UNION 1/2MP X1/4 NPSM(1501		
	53482A	CONTROL VALVE, (3 POSITION DETENT)	,	1
20	51670	CONTROL VALVE, (SPRING RETURN)		1
	NOT USED			_
	51371	HYD. HOSE, 1/4 X 54" 1/4P MALE EA.	END	2
	51669	HYD. CYLINDER,. (2" X 12")		1
		CYLINDER PIN KIT		1
NOI SH		SEAL KIT (REPAIRS) CLEVIS WELDMENT (REPAIRS)		
24		ADAPTER, (RESTRICTOR) 5405-6-6RX.062		1
	TO ITEM 27 N	· · · · · · · · · · · · · · · · · · ·		_
<del></del> -				
	72280	CLOSE NIPPLE, 1" NPT		1
		GATE VALVE, 1" NPT		1
30	2006	GATE VALVE, 1 1/4 NPT.		1
	NOT USED	FLDOW/LIOSE DARD V 00° 1 1/4		_
		ELBOW/HOSE BARB, X 90°, 1 1/4 WARE TO MOUNT VALVES		1
NOI 3H		BOLT, 3/8-16NC. X 2	ZC	4
		FLAT WASHER, (SPACERS UNDER VALVES)		12
		LOCK WASHER, 3/8	ZC	4
		HEX. NUT, 3/8-16NC.	ZC	4
NOT SH		WARE TO MOUNT OIL TANK		
		BOLT, 3/8-16NC. X 1 1/4	ZC	4
		FLAT WASHER, 3/8	ZC	4
		LOCK WASHER, 3/8	ZC	4
	18436800	HEX. NUT, 3/8-16NC.	ZC	4



## ENGINE DRIVE

# HYDRAULIC PLUMBING SCHEMATIC W/AUGER LIFT AND SHUT-OFF FRONT VALVE MOUNT

MT1028405ALST 11/18/19

ITEM	PART NO.	DESCRIPTION	<u>QTY</u>
1 2 3 4 5 6 7 8 9 10 11	SEE "ENGINE MOUNT OPTION" ILLUSTRATION #MT10ENGMNT08 FOR COMPLETE ENGINE MOUNT REQUIREMENTS	OIL TANK (28160) DIPSTICK (28173) HOSEBARB, 1" NPT. X 1" HOSE (22432) HOSE CLAMP, (1" & 1 1/4 HOSE) (200250) SUCTION HOSE, 1" X 42" (38872) ADAPTER, HOSE BARB X 90° (4601–16) GATE VALVE, 1" NPT (21372) HYD. PUMP, 2-BOLT, W/KEY (52243) ADAPTER, 90° (6801–12) CLOSE NIPPLE, 1" NPT.(72280) ELBOW, 3/4NPT X 1"NPT (5500–16–12) HYDRAULIC OIL FILTER (01170)	1 1 1 2 1 1 2 1 1 2 1 1
13	2404-12-12	ADAPTER, 3/4P X #12JIC	4
14	52292	HYD. HOSE, 3/4 X 96" (#12JICFS X #12JICFS X 90')	1
15	53650	HYD. HOSE, 3/4 X 120 (#12JICM X #12JICFS)	1
16	52293	HYD. HOSE, 3/4 X 96" (#12JICM X #12JICFS X 90°)	1
17 18	53573 53582	TEE, #12JICFS X (2) #12JICM (6602-12) HYD. HOSE, 3/4 X 132"(#12JICFS X #12JICFS X 90°)	1
	53482A	CONTROL VALVE, (3 POSITION DETENT)	1 1
	72220	PIPE PLUG, 3/4 NPT	1
21	51050	ADAPTER, 1/4P X 3/8P (1404-6-4)	2
22		ADAPTER, 3/4P X #12JICFS (6505-12)	1
23	53331	ADAPTER, 1/4P X 3/8P X 90* (1501-8-4)	2
	51670	CONTROL VALVE, (SPRING RETURN)	1
	NOT USED		_
26		HYD. HOSE, 1/4 X 54" 1/4P MALE EA. END	2
27		HYD. CYLINDER,. (2" X 12")	1
NOT	47003515 SHOWN 98278	CYLINDER PIN KIT SEAL KIT (REPAIRS)	1
IVOI	98279		
28	28187	ADAPTER, (RESTRICTOR) 5405-6-6RX.062	1
NOT	SHOWN HARD	WARE TO MOUNT VALVES	
		BOLT, 3/8-16NC. X 2 ZC	4
	18811200	FLAT WASHER, (SPACERS UNDER VALVES) ZC	12
	18911200	LOCK WASHER, 3/8 ZC	4
	18436800	HEX. NUT, 3/8-16NC. ZC	4
NOT	SHOWN HARD	WARE TO MOUNT OIL TANK	
	18996832	BOLT, 3/8-16NC. X 1 1/4 SS	4
	18811210	FLAT WASHER, 3/8 SS	4
	18881201	LOCK WASHER, 3/8 SS	
	184/6800	HEX. NUT, 3/8-16NC. SS	4

### HYDRAULIC CYLINDER AUGER LIFT

(Ref. Drawing 29730) (2" X 12") - 1 1/8" dia. rod

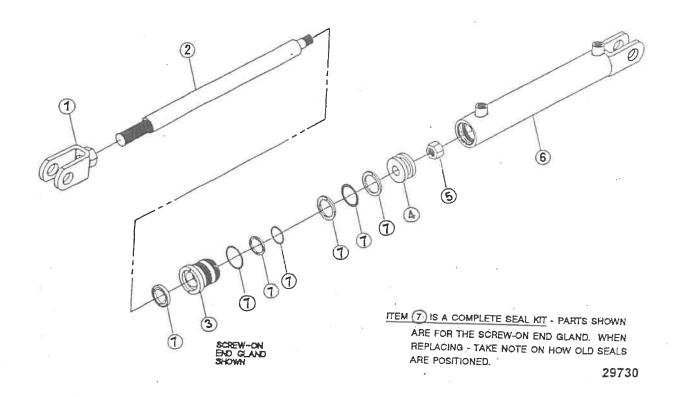
Ref.         Part No.         Qty         Description           1.         98279         1         Clevis - Wel           2.         98282         1         Rod - Cylind           3.         92319         1         End Gland           4.         98091         1         Piston           Type         5.         98093         1         Nut           6.         98281         1         Tube           7.         98278         1         Seal Kit	
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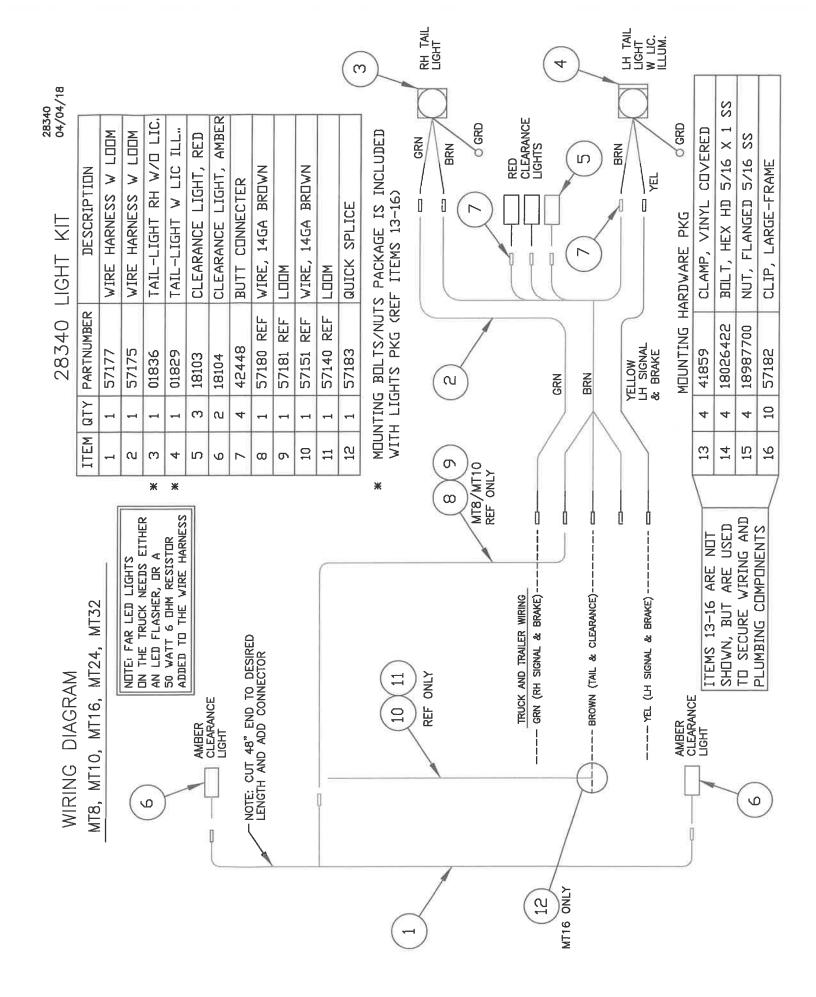
### Not Shown

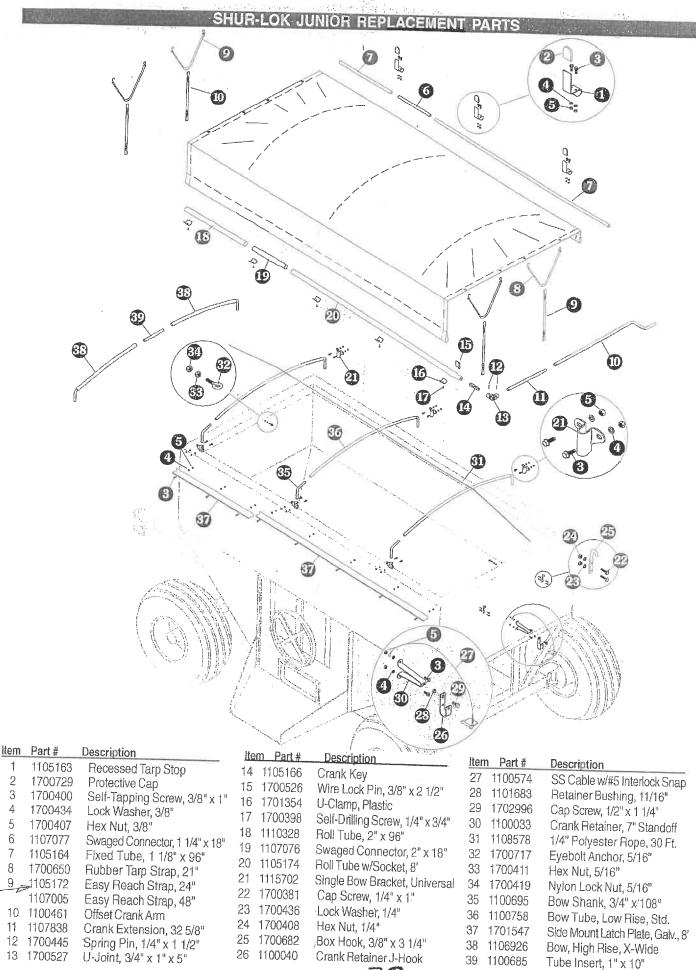
98280

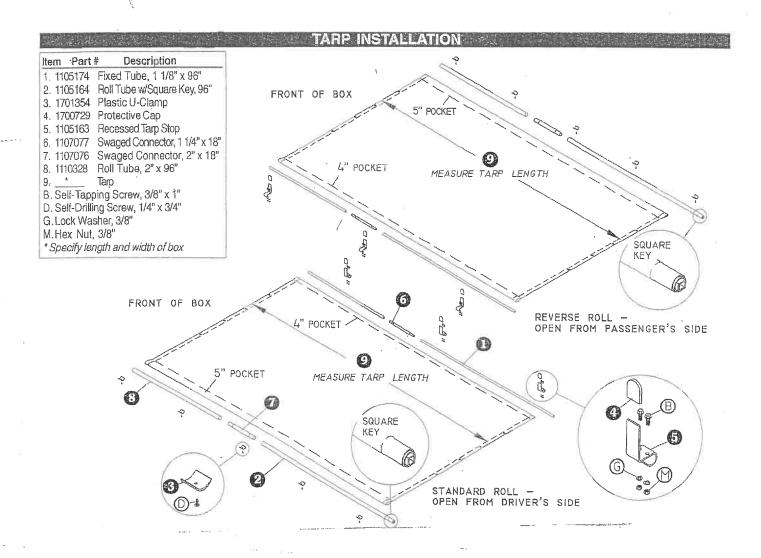
Jam Nut (Clevis)

51669 - Hyd Cylinder w/Clevis (Complete)









SEE "SHUR-LOK" OWNER'S MANUAL FOR INSTALLATION INSTRUCTIONS



# WARRANTY CLAIM FORM



Approved Total															
<b>4</b>													Total:		Date
Distributor Total													Warranty Claim Total:		
									Invoice No				<b>&gt;</b>		Status
Description											Total Parts Cost Including Outside Expenses:	X Hourly Rate			
ĝ											Includir	HRS			
Part Number									Outside Expenses		Total Parts Cost	Labor		Distributer Signature	Authorized Signature
rder			ode		Date of Repair					Labor					
Shop Order No.		State	Postal Code	P.I.N	Failure Date					Itemize Labor					
Dist. Acct. No.	Customer Name	City	Country	Model No.	Warranty Start Date	Describe Problem(s)				Describe Work Performed					

November 4, 2020 Warranty claims must be submitted within 30 days of repair | Remit to address: 1180 Hwy 7 W Hutchinson MN 55350 Heartland Agriculture LLC, dba Heartland AG Systems